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TITLE: LASER INDUCED RECOVERY OF DEUTERIUM OR TRITIUM FROM WATER

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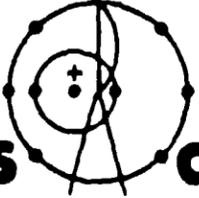
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Abstract

A laser method for recovery of deuterium or tritium from water is proposed. The two-step photolysis method utilizes a known coincidence of the $P_1(8)$ line of the DF laser with HDO and D_2O absorption lines coupled with a water filtered xenon flash lamp to selectively photolyze HDO and D_2O in the presence of H_2O . CO is to be added to the photolysis mixture to remove the O atom from the OH photolysis product. The isotopic material is to be collected as D_2 . The reaction kinetics for this experiment has been modeled with a computer calculation based on rate processes. The dependence of isotopic selectivity on various vibrational energy transfer processes is discussed.

Introduction

The need for tritium removal from water for fission reactor waste management and the need for deuterium production for fusion reactor feed has stimulated us to develop a method for hydrogen isotope separation from water. Deuterium fuel requirements for fusion reactors operating on the D-T fuel cycle are approximately 0.1 g/MWd. Hence, a 1000 MW reactor, 40% efficient, will burn 250 g D_2 per day. Thus, 1000 such reactors will require 91,000 kg of D_2 per year.

Because of the above requirements, it is necessary to perform the extraction from water or an industrial feedstock compound with a flow of 1.6 thousand metric tons per day, or greater. As can be seen from the above consideration, an inexpensive selective method for deuterium recovery from water could result in a substantial savings.

The present price of D_2O is about

Mayer et al. (Ref. 1) used a deuterium fluoride laser to separate deuterium and hydrogen by stimulating the reaction of H_3COH with Br_2 while leaving D_3 most totally unreacted. This work has been criticized (Ref. 2) because the tailed kinetics are not clear and there are probably drastic differences in the thermal reaction rates for the hydrogen and deuterium compounds. Yeun Moore (Ref. 3) used laser selective photodissociation of formaldehyde to separate hydrogen and deuterium. This experiment was a clear demonstration of laser separation of isotopes, but probably not of great practical importance because of the low availability of formaldehyde. Ambartsumyan et al. (Ref. 4 and 5) have used a two-step laser selective photolysis of NH_3 to separate isotopes of nitrogen. We propose to use a similar method for separation of hydrogen isotopes by selective photolysis of

The ultraviolet room temperature absorption spectrum of water is discussed in Ref. 6. The onset of absorption is at 186 nm ($53,760\text{ cm}^{-1}$ or 6.66 eV) well above the 5.113 eV or 41,250 cm^{-1} dissociation energy of water into fragments, (Ref. 7) and absorption in this region is known to produce thermal dissociation fragments (Ref. 8) with quantum yield near unity (Ref. 9).

We believe that a very selective, energy conservative, two-photon dissociative process can be devised by coupling this ultraviolet absorption process with a preliminary selective vibrational excitation. The absorption spectrum of the vibrationally excited water molecule should be similar in form to the spectrum shown in Ref. 6, but shifted to longer wavelengths by an amount that is a function of the vibrational energy.

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Abstract

A method for recovery of deuterium from water is proposed. A photolysis method utilizes the presence of the $P_1(8)$ line of the H_2 laser with HDO and D_2O absorption. The method uses a water filtered xenon laser which selectively photolyze HDO in the presence of H_2O . CO is to be removed from the OH photolysis mixture. The isotopic material is to be separated. The reaction kinetics experiment has been modeled with calculations based on rate dependence of isotopic series various vibrational energy levels is discussed.

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Mayer et al. (Ref. 1) used a cw hydrogen fluoride laser to separate hydrogen and deuterium by stimulating the reaction of H_3COH with Br_2 while leaving D_3COD almost totally unreacted. This work has been criticized (Ref. 2) because the detailed kinetics are not clear and because there are probably drastic differences in the thermal reaction rates for the hydrogen and deuterium compounds. Yeung and Moore (Ref. 3) used laser selective photodissociation of formaldehyde to separate hydrogen and deuterium. This experiment was a clear demonstration of laser separation of isotopes, but is probably not of great practical importance because of the low availability of formaldehyde. Ambartsumyan et al. (Refs. 4 and 5) have used a two-step laser selective photolysis of NH_3 to separate isotopes of nitrogen. We propose to use a similar method for separation of hydrogen isotopes by selective photolysis of water.

The ultraviolet room temperature absorption spectrum of water is discussed in Ref. 6. The onset of absorption at 186 nm ($53,760 \text{ cm}^{-1}$ or 6.66 eV) is well above the 5.113 eV or $41,250 \text{ cm}^{-1}$ dissociation energy of water into $H + OH$ fragments, (Ref. 7) and absorption in this region is known to produce the dissociation fragments (Ref. 8) with a quantum yield near unity (Ref. 9).

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Because of the above requirements, it is necessary to perform the extraction from water or an industrial feedstock compound with a flow of 1.6 thousand metric tons per day, or greater. As can be seen from the above consideration, an inexpensive selective method for deuterium recovery from water could result in substantial savings.

The present price of D_2O is about 20 ¢/gm. The cost of the laser-induced process may be estimated as follows: each mole of HOH bonds broken requires 6.4×10^5 J which must be supplied by the laser. If the lasers are 1% efficient in converting electrical energy to photon energy, then 6.4×10^7 J or 18 kWh of electrical energy would be required at a cost of 27¢. The resulting energy cost of D_2O would then be 1.3 ¢/gm.

Mayer et al. (Ref. 1) used a carbon dioxide laser to separate hydrogen and deuterium by stimulating the reaction of H_3COH with Br_2 while leaving D_3C most totally unreacted. This work has been criticized (Ref. 2) because the tailed kinetics are not clear and because there are probably drastic differences in the thermal reaction rates for the hydrogen and deuterium compounds. Yeung Moore (Ref. 3) used laser selective photodissociation of formaldehyde to separate hydrogen and deuterium. This experiment was a clear demonstration of laser separation of isotopes, but is probably not of great practical importance because of the low availability of formaldehyde. Ambartsumyan et al. (Ref. 4 and 5) have used a two-step laser selective photolysis of NH_3 to separate isotopes of nitrogen. We propose to use a similar method for separation of hydrogen isotopes by selective photolysis of

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Figure 1 shows the infrared spectrum of water (Ref. 10) from 1 to 15 μm . Fundamental vibrational frequencies for various isotopic species are listed in Table 1 (see Ref. 11). Notice that HOH and HOD frequencies of the ν_1 and

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A method for recovery of deuterium from water is proposed. A photolysis method utilizes the incidence of the $P_1(8)$ line of argon with HDO and D_2O absorption excited with a water filtered xenon lamp to selectively photolyze HDO in the presence of H_2O . CO is added to the photolysis mixture to recombine deuterium from the OH photolysis product. The isotopic material is to be separated as D_2 . The reaction kinetics of the experiment has been modeled with a rate calculation based on rate process dependence of isotopic separation. Various vibrational energy levels and processes is discussed.

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The present price of D_2O is about \$1000 per kg. The cost of the laser-induced process is estimated as follows: each $D-O$ bond broken requires 6.4 eV which must be supplied by the laser. Lasers are 1% efficient in converting electrical energy to photon energy, so 640 J or 18 kWh of electrical energy would be required at a cost of 27¢ per kg. The energy cost of D_2O would be \$1000/kg.

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We believe that a very selective, energy conservative, two-photon dissociative process can be devised by coupling this ultraviolet absorption process with a preliminary selective vibrational excitation. The absorption spectrum of the vibrationally excited water molecules should be similar in form to a spectrum shown in Ref. 6, but shifted to longer wavelengths by an amount that is at least as great as the vibrational excitation. Preferential photodissociation of the selectively excited water molecule could then be effected by choosing a photolysis wavelength slightly greater than 186 nm.

Figure 1 shows the infrared spectrum of water (Ref. 10) from 1 to 15 μm . Fundamental vibrational frequencies for the various isotopic species are listed in Table I (see Ref. 11). Notice that the HOT and HOD frequencies of the ν_1 mode

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are well separated from each other and especially from the H₂O frequency. It should be an easy matter to excite HOT and HOD from contaminated or pure water vapor while leaving the HOH in the ground state. It should also be possible to selectively excite H₂O¹⁸ in the presence of H₂O¹⁶ if appropriate lasers can be found.

Absorption coefficients have been measured for H₂O, HDO, and D₂O vapor with individual HF and DF laser transitions. The absorption coefficient, α , is defined by

$$I/I_0 = e^{-\alpha\rho\ell}$$

where I and I_0 are the transmitted and incident laser energy, ℓ is the path length in meters and ρ is the water vapor density in mol/m³. The results are summarized in Table 2. Note that D₂O can be preferentially excited by several DF laser transitions, and that HDO can be preferentially excited by several HF laser transitions. Laser intensities used in these measurements were in the range of 5 to 100 kW/cm².

The very high oscillator strength and anharmonicity of water give rise to strong overtone absorptions at 1.2 and 1.35 μ m, shown in Fig. 1, and 0.8227, and 0.7957, and 0.6994 μ m discussed in Ref. 12. The very strong overtone at 1.35 μ m is especially interesting because of its near coincidence with a number of good lasers, such as the tunable lithium niobate optical parametric oscillator and the iodine laser. The iodine laser can also be tuned somewhat with a magnetic field to bring it into precise coincidence with absorption lines.

Exciting the water overtone will permit the use of a longer wavelength uv source. The advantages of longer wavelength are that uv sources are more readily available, absorption by atmospheric O₂ is decreased, and absorption by unexcited water is further reduced.

Photolysis produces OH and H enriched in D or T. In order to recover the enriched hydrogen it must be in a form that is easily separable from water, and it cannot undergo isotopic exchange

reactions. Any species that the system must be transparent to infrared and uv radiation.

The OH radicals can be captured by reaction with CO. They can then be scavenged by ethylene radiolysis, the reaction mixture compressed, and the purified gas condensed leaving the CO and ethylene ready for another scavenger cycle. It should be emphasized that the scavenger gas needed for an overtone excitation should be sufficient to remove the attached isotopically enriched hydrogen from the material. The final product of the enriched hydrogen will be one or more of its derivatives.

An alternative recovery method would be to react the OH with CO and then simply allow the hydrogen atoms to recombine to molecular hydrogen which is easily recoverable from water.

Apparatus

A 150 cm path length cell was designed to obtain the uv absorption spectrum of vibrationally excited water by the double resonance method. The uv flash lamp is passed through a monochromator. At some time during the 10 μ s flash the D₂O vapor is excited with a DF laser pulse. The laser pulse is short (120 ns) compared to the uv flash and the laser intensity is sufficient to excite about 10% of the molecules to the ν_1 or ν_3 vibrational level. The absorption of the uv flash by the vibrationally excited D₂O will cause a decrease in the intensity of the transmitted uv flash. The time dependence of the uv absorption will also be a function of the energy transfer processes that occur in the water vapor.

The same apparatus will also be used to collect deuterium enriched water from partially deuterated water by two-photon photolysis techniques. Kinetics data on the scavenging of the enriched hydrogen should be obtainable from this apparatus.

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from each other and H₂O frequency. It is possible to excite HOT water by laser transitions. The HOH in the ground state is also possible to be excited by laser transitions. The efficiency of the laser transitions can be

efficiencies have been measured for HDO, and D₂O vapor with DF laser transitions. The efficiency, α , is defined

$$\alpha = e^{-\alpha \rho l}$$

where I_0 is the transmitted and I is the intensity after path length l . The water vapor density results are summarized in Table I. Note that D₂O can be excited by several DF laser transitions. HDO can be preferentially excited by several HF laser transitions. The intensities used in the experiments were in the range of 5

oscillator strength of water give rise to absorption lines at 1.2 and 1.35 μ m, and 0.8227, and 0.8227 μ m discussed in Ref. 1. The 1.35 μ m overtone is interesting because of its high intensity with a number of good isotopomers. The tunable lithium niobate laser and the iodine laser can be used with a magnetic field to precise coincidence lines.

Water overtone will have longer wavelength advantages of longer wavelength uv sources are more efficient, and absorption is further reduced.

produces OH and H₂ in order to recover it must be in a separable form from water, to avoid isotopic exchange

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The OH radicals can be converted to H₂ atoms by reaction with CO. The H atoms can then be scavenged by ethylene. After radiolysis, the reaction mixture is recompressed, and the purified water will condense leaving the CO and ethylene gases ready for another scavenger cycle. It should be emphasized that the amount of scavenger gas needed for an operation is extremely small and that its periodic distillation should be sufficient to remove the attached isotopically enriched ethane from the material. The final chemical form of the enriched hydrogen will be as ethane or one of its derivatives.

An alternative recovery scheme would be to react the OH with CO and then simply allow the hydrogen atoms to recombine to molecular hydrogen which is easily recoverable from water.

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The same apparatus will also be used to collect deuterium enriched hydrogen from partially deuterated water by this two-photon photolysis technique. Basic kinetics data on the scavenging process should be obtainable from this same apparatus.

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vapor and CO diluent will be irradiated simultaneously with a uv flash lamp and a DF laser. The DF laser pulse will be absorbed by D₂O and to a lesser extent by HDO. A water optical filter will be used to transmit only the uv radiation with wavelengths longer than 186 nm. Thus, only vibrationally excited water molecules will be photolyzed. The hydrogen produced will be analyzed for isotopic enrichment by mass spectrometric methods.

Computer Modeling

A computer code has been written to model the reaction kinetics of these experiments. The code will be used to guide the experimental program and to interpret the data obtained. Many of the rate coefficients for reactions occurring in these experiments have been measured. Reasonable estimates have been made where measured rate coefficients are unavailable. A sample of 1 torr (0.053 mol/m³), of H₂O irradiated simultaneously with a 100 mJ/cm² DF laser pulse (110 ns-pulse width) and a 1 W/cm², 5 μs uv flash at 90 nm gives a transmitted uv signal as shown in Fig. 2. The incident flash is the dotted line. Conditions for a second computation were 1 torr (0.053 mol/m³) of water with an isotope ratio of D/H = 1 irradiated with a 100 mJ/cm², 100 ns DF laser pulse with a 1 kW 5 μs, 90 nm uv flash. The water was diluted with 10 torr (0.53 mol/m³) of CO. The concentrations of the vibrationally excited water species are plotted in Fig. 3. The isotope ratio of the resulting hydrogen was D/H = 8.4 and the D yield was $.3 \times 10^{-6}$ mol/m³/pulse. For the same conditions with ten times the water vapor (0.53 mol/m³) the isotope ratio was D/H = .7 and a D yield of 9.8×10^{-6} mol/m³.

Higher yields of enriched hydrogen will require further laser development in both the near infrared and ultraviolet spectral regions. The requirements of good selectivity and high concentration of the vibrationally excited species can best be met with a high power tunable near infrared laser.

The candidates being considered for this laser are first, the lithium niobate optical parametric oscillator (OPO)

pumped with frequency doubled routine Nd:YAG laser radiation. Second, the iodine laser tuned with a magnetic field the LiNbO₃ OPO is tunable over the spectral range from 0.5 to 4 microns with energies on the order of a few millijoules in 60 to 80 ns (Refs. 13, 14, 15). An iodine photodissociation laser may be tuned over a limited range by applying a uniform magnetic field.

An iodine laser is currently being constructed to be tuned by one of the above methods.

Tunable uv lasers between 185 and 200 nm may be achieved by doubling a tunable dye laser; however, the shortest wavelength achieved by this method to date is 213 nm (Ref. 16). Another promising method is frequency upconversion of a tunable laser by two-photon pumping of a nonallowed atomic metal vapor transition. Bloom et al. (Ref. 17) have demonstrated that several CO₂ laser lines could be converted to the 350 nm region by two-photon pumping of a nonallowed sodium transition. It has been proposed (Ref. 18) that this method could be used to tune over the spectral region from 400 to 138 nm. This latter method seems most promising and will be pursued.

In addition to the laser development described above, some chemical process development will be required to perfect the method of extracting the deuterium rich photolysis products. The ethylene and CO scavengers will have to be fractionated periodically to remove CO₂ and deuterated ethylene. If the method is extended to O¹⁸ recovery the CO₂ removed would be rich in O¹⁸.

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f H₂O, HDO, and D₂O will be irradiated by uv flash lamp and a pulse will be applied to a lesser extent by filter will be used for radiation with a 186 nm. Thus, irradiated water molecules are hydrogen produced isotopic enrichment methods.

Modeling

As has been written to the effects of these experiments will be used to guide the model and to interpret the results of the rate coefficients occurring in these reactions measured. Reasonable assumptions are made where measurements are unavailable. The concentration of CO (3.53 mol/m³), of water was diluted with a 100 ns-pulse uv flash at the time of the incident uv signal as a function of the pressure for a 1 torr (0.053 mol/m³) isotopic ratio with a 100 mJ/cm², with a 1 kW 5 μs, water was diluted with a concentration of CO (3.53 mol/m³) of CO. The vibrational energy is plotted in Fig. 3. The resulting hydrogen and deuterium yields are shown in Fig. 4. For the same conditions as the water vapor the deuterium to hydrogen ratio was D/H = 3 x 10⁻⁶ mol/m³.

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Table 1

Fundamental Frequencies of Isotopic Water Molecules

Molecule	Frequencies (cm ⁻¹)		
	ν_3	ν_1	ν_2
H ₂ O	3935.59	3825.32	1653.91
HDO	3883.8	2820.3	1449.4
D ₂ O	2883.79	2753.06	1210.25
DTO	2830.7	2357.1	1117.9
T ₂ O	2436.12	2296.63	1017.89
HTO	3882.6	2365.0	1374.6

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H ₂ ¹⁸ O	2883.79	2758.06	1210.25
HO	2830.7	2357.1	1117.9
H ₂ ¹⁶ O	2436.12	2296.63	1017.89
HO	3882.6	2365.0	1374.6

2

Table 2

Absorption Coefficients for Absorption of HF
and DF Laser Radiation

Laser Transition	α (m^2/mol)		
	H_2O	HDO^a	D_2O
HF $P_1(4)$	< 0.05	0.453 ± 0.047	--
(5)	0.240 ± 0.071	< 0.05	--
(6)	0.116 ± 0.77	< 0.05	--
(7)	< 0.05	< 0.05	--
(8)	< 0.05	0.100 ± 0.047	--
$P_2(3)$	< 0.05	< 0.05	--
(4)	< 0.05	< 0.05	--
(5)	< 0.05	< 0.05	--
(6)	0.095 ± 0.060	< 0.05	--
(7)	< 0.05	< 0.05	--
(8)	0.079 ± 0.062	< 0.05	--
$P_3(3)$	--	< 0.05	--
(4)	--	0.048 ± 0.056	--
(5)	--	< 0.05	--
(6)	--	< 0.05	--
(7)	--	< 0.05	--
DF $P_1(5)$	--	0.221 ± 0.206	--
(6)	--	0.114 ± 0.049	< 0.19
(7)	--	< 0.09	--
(8)	--	1.08 ± 0.32	4.81 ± 0.06
(9)	--	0.633 ± 0.187	2.47 ± 0.17
(11)	--	0.088 ± 0.079	--
$P_2(4)$	--	0.752 ± 0.131	--
(5)	--	0.268 ± 0.075	0.311 ± 0.13

	(6)	0.116 ± 0.77	< 0.05	--
	(7)	< 0.05	< 0.05	--
	(8)	< 0.05	0.100 ± 0.047	--
P_2	(3)	< 0.05	< 0.05	--
	(4)	< 0.05	< 0.05	--
	(5)	< 0.05	< 0.05	--
	(6)	0.095 ± 0.060	< 0.05	--
	(7)	< 0.05	< 0.05	--
	(8)	0.079 ± 0.062	< 0.05	--
P_3	(3)	--	< 0.05	--
	(4)	--	0.048 ± 0.056	--
	(5)	--	< 0.05	--
	(6)	--	< 0.05	--
	(7)	--	< 0.05	--
DF P_1	(5)	--	0.221 ± 0.206	--
	(6)	--	0.114 ± 0.049	< 0.19
	(7)	--	< 0.09	--
	(8)	--	1.08 ± 0.32	4.81 ± 0.06
	(9)	--	0.633 ± 0.187	2.47 ± 0.17
	(11)	--	0.088 ± 0.079	--
P_2	(4)	--	0.752 ± 0.131	--
	(5)	--	0.268 ± 0.075	0.311 ± 0.13
	(6)	--	0.086 ± 0.024	0.369 ± 0.05
	(8)	--	< 0.05	--

^aThese are the actual absorption coefficients measured for a 1:1 mixture of H₂O and D₂O and the contributions from H₂O and D₂O have not been subtracted.

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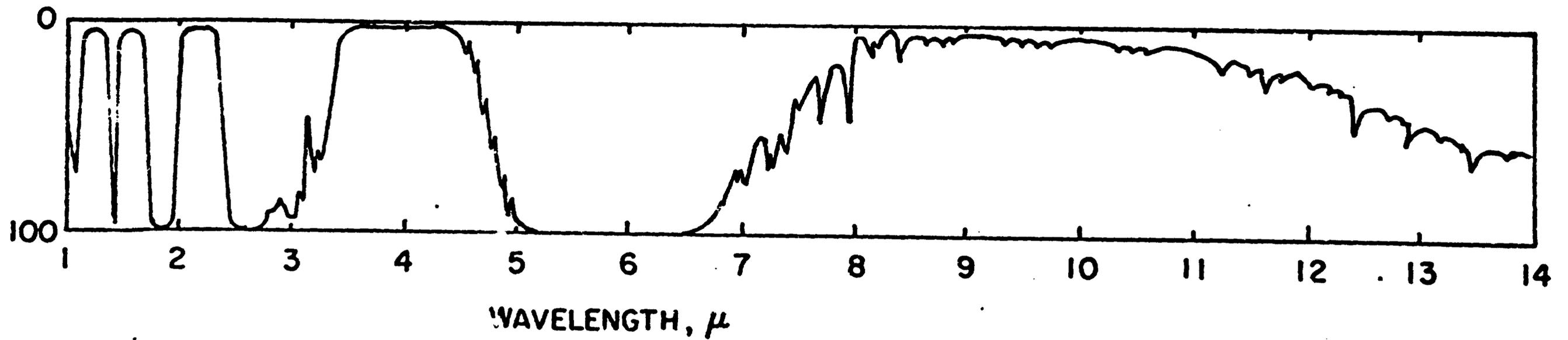


Fig. 1. Infrared absorption spectrum of water
From: W. Wolfe, "Handbook of Military Infrared Spectroscopy"
p.228 Office of Naval Research, Department of the
Navy, Washington D.C.

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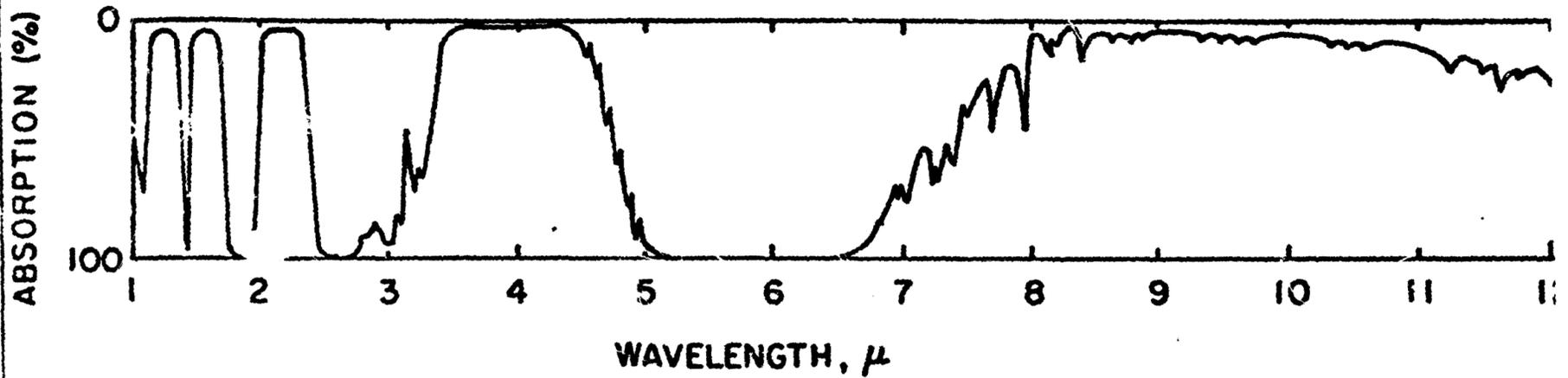


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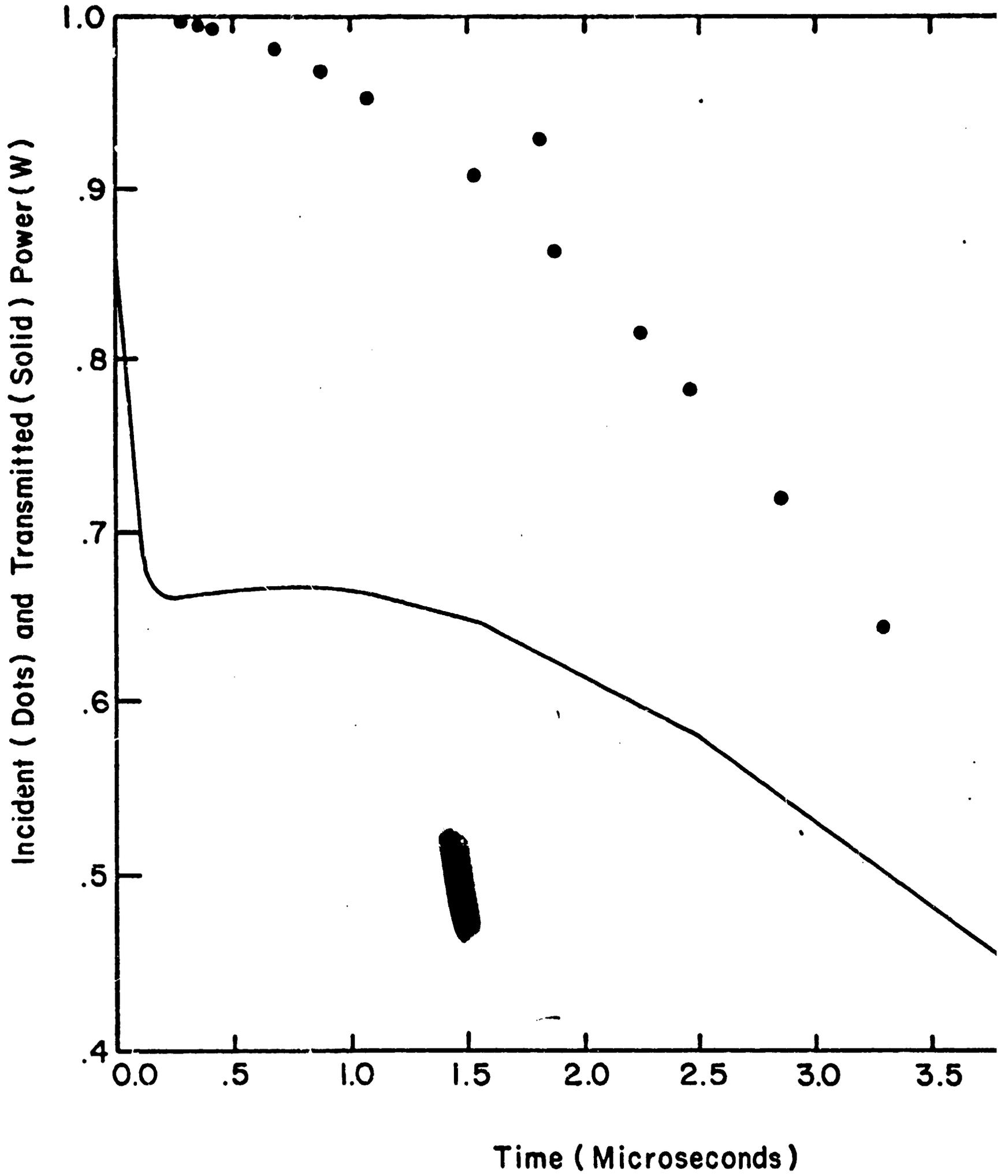


Fig. 2. uv transmission for 10 torr of $H_2O + D_2O$ in 160 cr

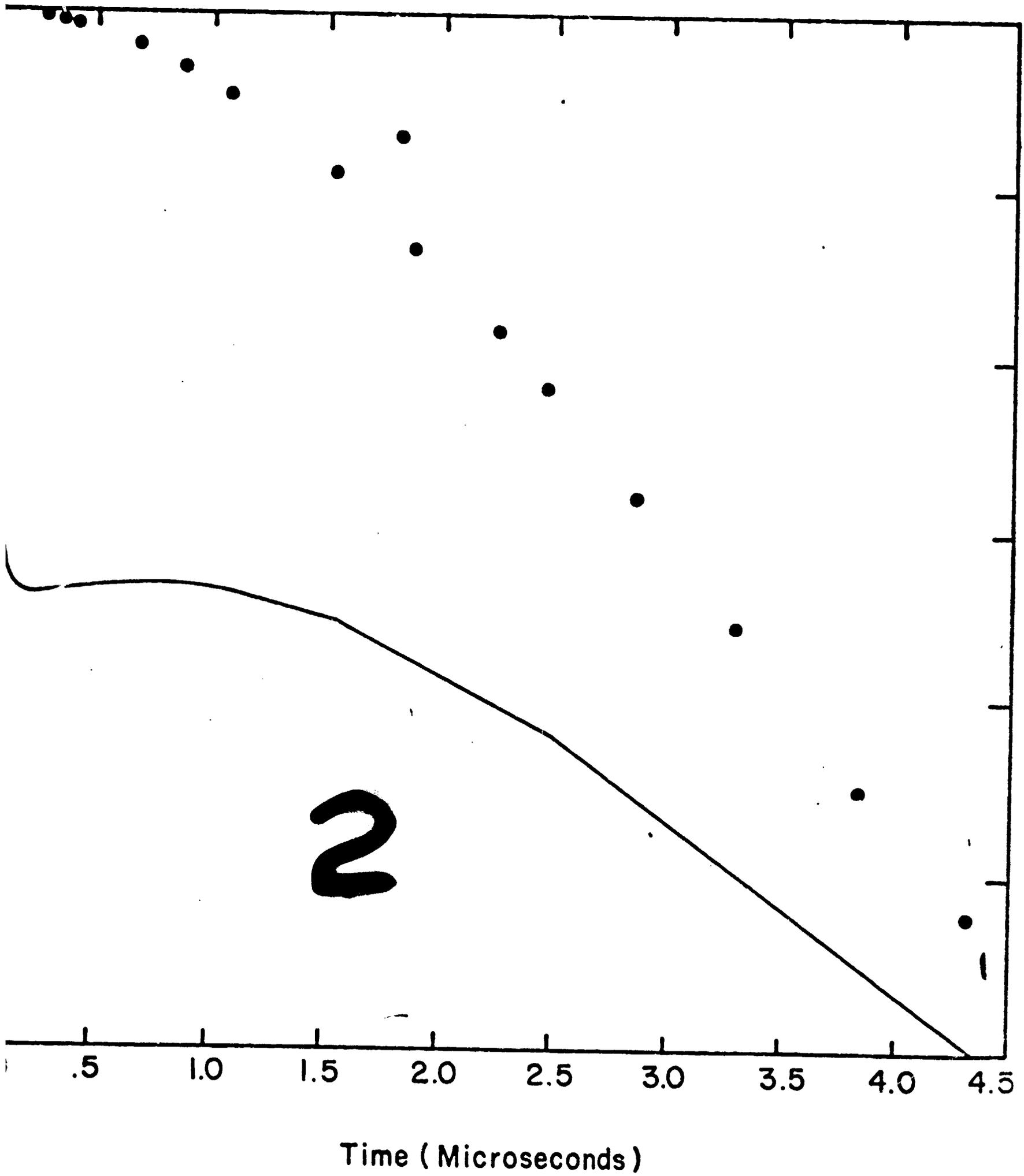


fig. 2. uv transmission for 10 torr of $H_2O + D_2O$ in 160 cm cell.

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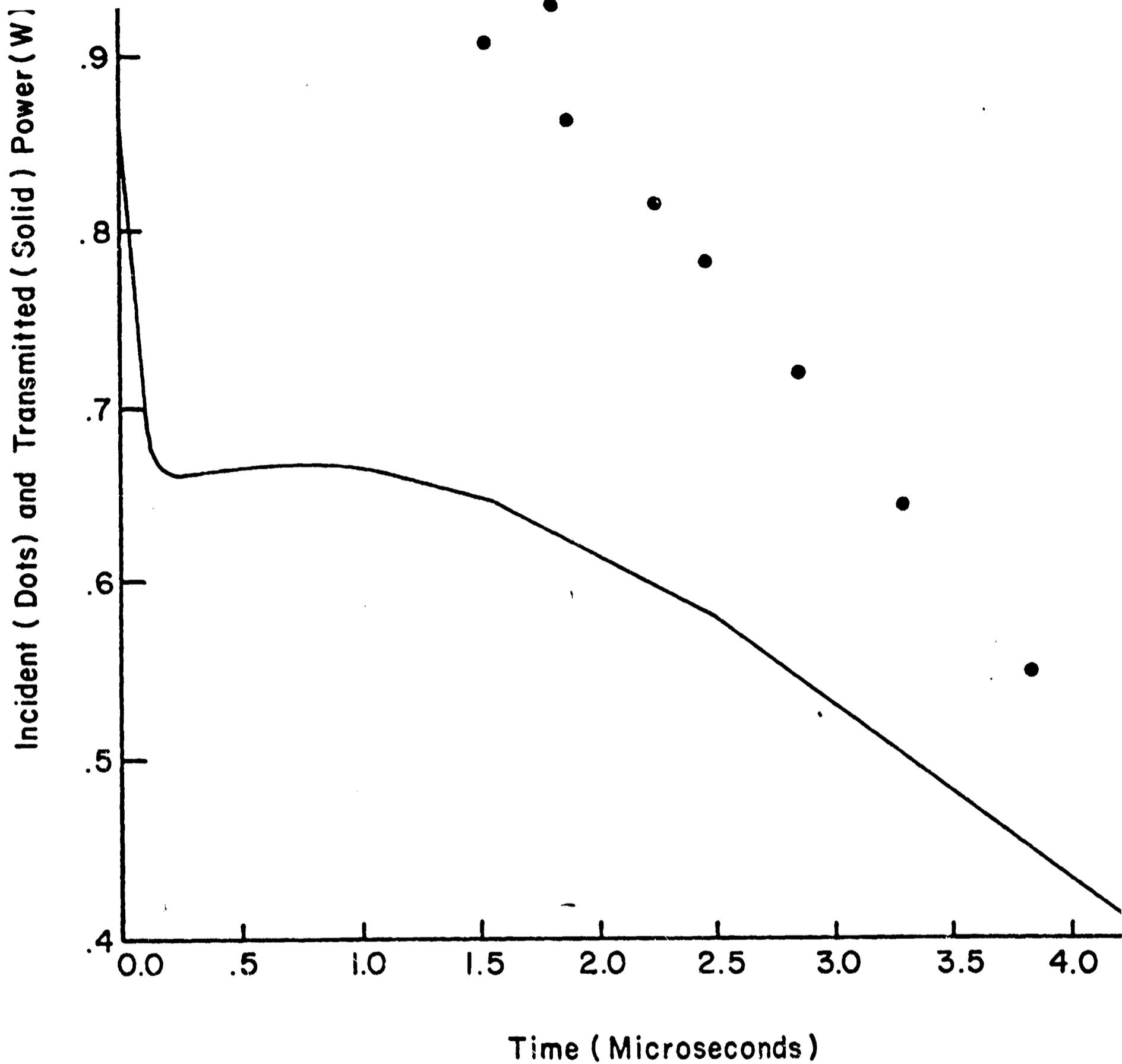


Fig. 2. uv transmission for 10 torr of $H_2O + D_2O$ in 160 cm cell.

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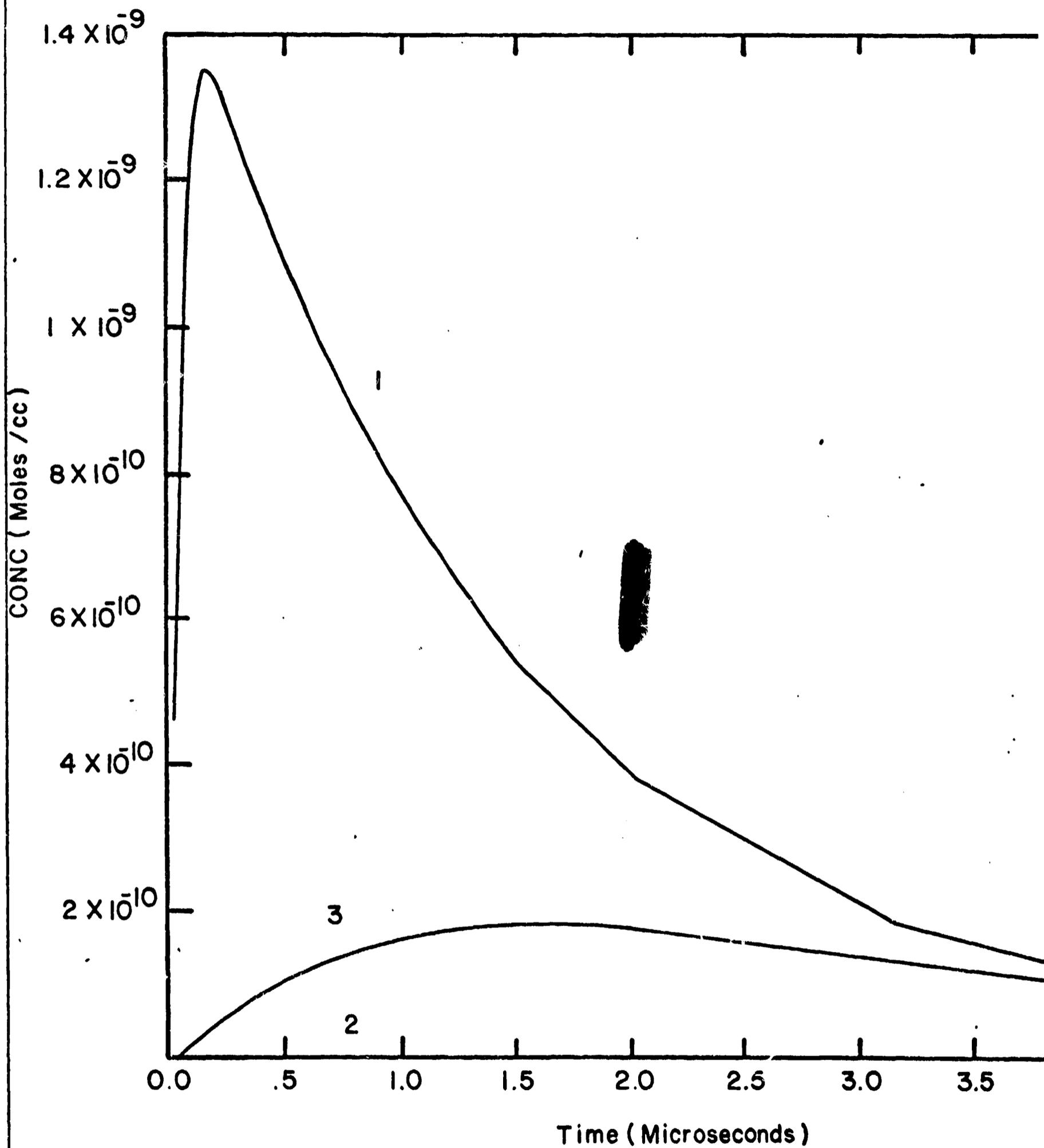
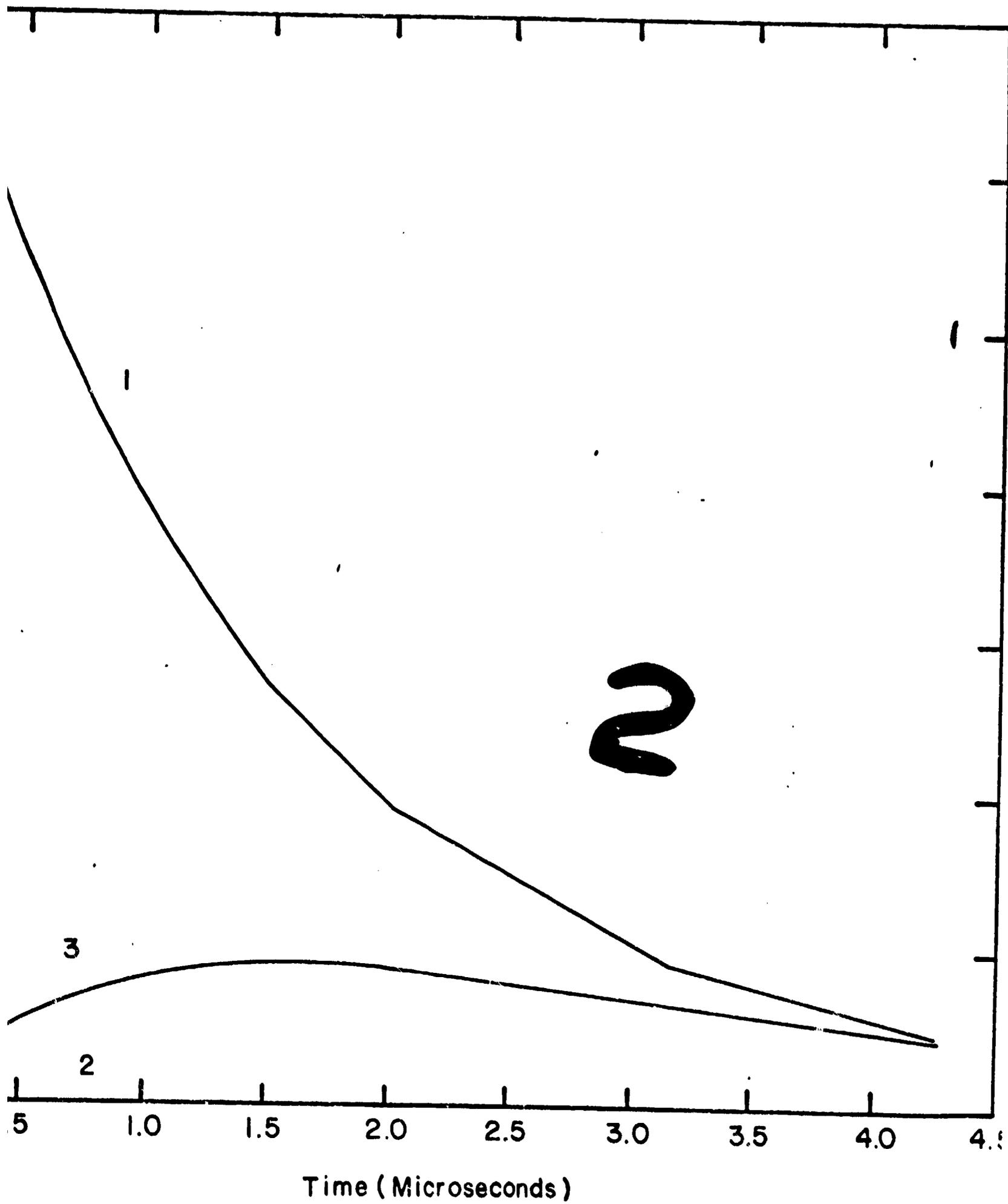


Fig. 3. 1 concentration of excited D₂O, 1; H₂O, 2; and HDO, 3



1 concentration of excited D₂O, 1; H₂O, 2; and HDO, 3

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