I. Classification Guides Affected

This guidance provides new and modified topics for CG-ACP-1, *DOE Classification Guide for the USEC American Centrifuge Program (U)*, and should be incorporated immediately by pen-and-ink change.

II. Background

A. On August 19, 2005, Andrew P. Weston-Dawkes, Acting Director, Office of Classification, Office of Security and Safety Performance Assurance, determined that the quantity of fiber USEC purchases for the winding of rotors is unclassified.

B. On March 17, 2006, Joan G. Hawthorne, Director, Office of Classification, Office of Security and Safety Performance Assurance, approved the following modified nominal unclassified parameters for the USEC gas centrifuge:

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See attached

[Signature]
The following are the modified nominal unclassified parameters for the USEC gas centrifuge:

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DATE: 3/17/06