Navy Columbia (SSBN-826) Class Ballistic Missile Submarine Program: Background and Issues for Congress

Updated January 15, 2021
Summary

The Columbia (SSBN-826) class program is a program to design and build a class of 12 new ballistic missile submarines (SSBNs) to replace the Navy’s current force of 14 aging Ohio-class SSBNs. The Navy has identified the Columbia-class program as the Navy’s top priority program. The Navy wants to procure the first Columbia-class boat in FY2021. Research and development work on the program has been underway for several years, and advance procurement (AP) funding for the first boat began in FY2017. The Navy’s proposed FY2021 budget requests $2,891.5 million (i.e., about $2.9 billion) in procurement funding, $1,123.2 million (i.e., about $1.1 billion) in advance procurement (AP) funding, and $397.3 million in research and development funding for the program.

The Navy’s FY2021 budget submission estimates the procurement cost of the first Columbia-class boat at $14,393.4 million (i.e., about $14.4 billion) in then-year dollars, including $6,007.8 million (i.e., about $6.0 billion) in costs for plans, meaning (essentially) the detail design/non-recurring engineering (DD/NRE) costs for the Columbia class. (It is a longstanding Navy budgetary practice to incorporate the DD/NRE costs for a new class of ship into the total procurement cost of the first ship in the class.) Excluding costs for plans, the estimated hands-on construction cost of the first ship is $8,385.7 million (i.e., about $8.4 billion). The boat has received $6,227.8 million (i.e., about $6.2 billion) in prior-year AP funding. The Navy’s proposed FY2021 budget requests $2,891.5 million in procurement funding, and the remaining $5,274.2 million (i.e., about $5.3 billion) in procurement funding needed to complete the boat’s total estimated procurement cost of $14,393.4 million is to be requested in FY2022 and FY2023.

The Navy wants to procure the second Columbia-class boat in FY2024. The Navy’s FY2021 budget submission estimates the procurement cost of this boat at $9,326.1 million (i.e., about $9.3 billion) in then-year dollars. The Navy’s proposed FY2021 budget requests $1,123.2 million in AP funding for the Columbia-class program, of which $1,028.0 million (i.e., about $1.0 billion) is for the second boat and $95.2 million is for the third and subsequent boats in the program.

The Navy’s FY2021 budget submission estimates the total procurement cost of the 12-ship class at $109.8 billion in then-year dollars.

Issues for Congress for the Columbia-class program include the following:

- the risk—due to the COVID-19 situation, technical challenges, and/or funding-related issues—of a delay in designing and building the lead Columbia-class boat, which could put at risk the Navy’s ability to have the boat ready for its first scheduled deterrent patrol in 2031, when it is to deploy in the place of the first retiring Ohio-class SSBN;
- whether the Navy has accurately priced the work it is proposing to do in the Columbia-class program in FY2021;
- the risk of cost growth in the program;
- the potential impact of the Columbia-class program on funding that will be available for other Navy programs, including other shipbuilding programs; and
- potential industrial-base challenges of building both Columbia-class boats and Virginia-class attack submarines (SSNs) at the same time.
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Introduction

This report provides background information and potential oversight issues for Congress on the Columbia-class program, a program to design and build a class of 12 new ballistic missile submarines (SSBNs) to replace the Navy’s current force of 14 aging Ohio-class SSBNs. The Navy has identified the Columbia-class program as the Navy’s top priority program. The Navy wants to procure the first Columbia-class boat in FY2021. The Navy’s proposed FY2021 budget requests $2,891.5 million in procurement funding, $1,123.2 million in advance procurement (AP) funding, and $397.3 million in research and development funding for the program.

The program poses a number of funding and oversight issues for Congress. Decisions that Congress makes on the Columbia-class program could substantially affect U.S. military capabilities and funding requirements, and the U.S. shipbuilding industrial base.

For an overview of the strategic and budgetary context in which the Columbia-class program and other Navy shipbuilding programs may be considered, see CRS Report RL32665, Navy Force Structure and Shipbuilding Plans: Background and Issues for Congress, by Ronald O'Rourke.

This report focuses on the Columbia-class program as a Navy shipbuilding program. Another CRS report—CRS Report RL33640, U.S. Strategic Nuclear Forces: Background, Developments, and Issues, by Amy F. Woolf—discusses the Columbia class as an element of future U.S. strategic nuclear forces in the context of strategic nuclear arms modernization efforts and arms control agreements.

Background

U.S. Navy SSBNs in General

Mission of SSBNs

The U.S. Navy operates three kinds of submarines—nuclear-powered attack submarines (SSNs), nuclear-powered cruise missile submarines (SSGNs), and nuclear-powered ballistic missile submarines (SSBNs).1 The SSNs and SSGNs are multi-mission ships that perform a variety of peacetime and wartime missions.2 They do not carry nuclear weapons.3

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1 In the designations SSN, SSGN, and SSBN, the SS stands for submarine, N stands for nuclear-powered (meaning the ship is powered by a nuclear reactor), G stands for guided missile (such as a cruise missile), B stands for ballistic missile. As shown by the “Ns” in SSN, SSGN, and SSBN, all U.S. Navy submarines are nuclear-powered. Other navies operate nonnuclear powered submarines, which are powered by energy sources such as diesel engines. A submarine’s use of nuclear or nonnuclear power as its energy source is not an indication of whether it is armed with nuclear weapons—a nuclear-powered submarine can lack nuclear weapons, and a nonnuclear-powered submarine can be armed with nuclear weapons.

2 For more on the Navy’s SSNs and SSGNs, see CRS Report RL32418, Navy Virginia (SSN-774) Class Attack Submarine Procurement: Background and Issues for Congress, by Ronald O'Rourke, and CRS Report RS21007, Navy Trident Submarine Conversion (SSGN) Program: Background and Issues for Congress, by Ronald O'Rourke.

3 The Navy’s nonstrategic nuclear weapons—meaning all of the service’s nuclear weapons other than submarine-launched ballistic missiles (SLBMs)—were removed from Navy surface ships and submarines under a unilateral U.S. nuclear initiative announced by President George H. W. Bush in September 1991. The initiative reserved a right to rearm SSNs with nuclear-armed cruise missiles at some point in the future should conditions warrant.
The SSBNs, in contrast, perform a specialized mission of strategic nuclear deterrence. To perform this mission, SSBNs are armed with submarine-launched ballistic missiles (SLBMs), which are large, long-range missiles armed with multiple nuclear warheads. SSBNs launch their SLBMs from large-diameter vertical launch tubes located in the middle section of the boat. The SSBNs’ basic mission is to remain hidden at sea with their SLBMs, so as to deter a nuclear attack on the United States by another country by demonstrating to other countries that the United States has an assured second-strike capability, meaning a survivable system for carrying out a retaliatory nuclear attack.

Navy SSBNs, which are sometimes referred to informally as “boomers,” form one leg of the U.S. strategic nuclear deterrent force, or “triad,” which also includes land-based intercontinental ballistic missiles (ICBMs) and land-based long-range bombers. At any given moment, some of the Navy’s SSBNs are conducting nuclear deterrent patrols. The Department of Defense’s (DOD’s) report on the 2018 Nuclear Posture Review (NPR), released on February 2, 2018, states the following:

Ballistic missile submarines are the most survivable leg of the triad. When on patrol, SSBNs are, at present, virtually undetectable, and there are no known, near-term credible threats to the survivability of the SSBN force. Nevertheless, we will continue to hedge against the possibility that advances in anti-submarine warfare could make the SSBN force less survivable in the future.

**Current Ohio-Class SSBNs**

The Navy currently operates 14 Ohio (SSBN-726) class SSBNs (see Figure 1). The boats are commonly called Trident SSBNs or simply Tridents because they carry Trident D-5 SLBMs. They were procured in FY1977-FY1991 and entered service in 1984-1997. They were designed and built by General Dynamics’ Electric Boat Division (GD/EB) of Groton, CT, and Quonset Point, RI. They were originally designed for 30-year service lives but were later certified for 42-year service lives, consisting of two approximately 19-year periods of operation separated by an approximately 4-year midlife nuclear refueling overhaul, called an engineered refueling overhaul (ERO). The nuclear refueling overhaul includes both a nuclear refueling and overhaul work on the ship that is not related to the nuclear refueling.

The boats were originally designed to each carry 24 SLBMs. As part of DOD’s plan for complying with U.S.-Russia strategic nuclear arms control limits, four SLBM launch tubes on each boat have been deactivated, reducing to 20 the number of SLBMs they can each carry.

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4 SSBNs, like other Navy submarines, are also equipped with horizontal torpedo tubes in the bow for firing torpedoes or other torpedo-sized weapons.

5 This informal name is a reference to the large boom that would be made by the detonation of an SLBM nuclear warhead.


7 A total of 18 Ohio-class SSBNs were procured in FY1974-FY1991. The ships entered service in 1981-1997. The first eight boats in the class were originally armed with Trident I C-4 SLBMs; the final ten were armed with larger and more-capable Trident II D-5 SLBMs. The Clinton Administration’s 1994 Nuclear Posture Review (NPR) recommended a strategic nuclear force for the START II strategic nuclear arms reduction treaty that included 14 Ohio-class SSBNs, all armed with D-5s. This recommendation prompted interest in the idea of converting the first four Ohio-class boats (SSBNs 726-729) into SSGNs, so as to make good use of the 20 years of potential operational life remaining in these four boats, and to bolster the U.S. SSN fleet. The first four Ohio-class boats were converted into SSGNs in 2002-2008, and the next four (SSBNs 730-733) were backfitted with D-5 SLBMs in 2000-2005, producing the current force of 14 Ohio-class SSBNs, all of which are armed with D-5 SLBMs. For more on the SSGN conversion program, see CRS Report RS21007, Navy Trident Submarine Conversion (SSGN) Program: Background and Issues for Congress, by Ronald O'Rourke.
Eight of the 14 Ohio-class SSBNs are homeported at Bangor, WA, in Puget Sound; the other six are homeported at Kings Bay, GA, close to the Florida border. Unlike most Navy ships, which are operated by single crews, Navy SSBNs are operated by alternating crews (called the Blue and Gold crews) so as to maximize the percentage of time that they spend at sea in deployed status.

**Figure 1. Ohio (SSBN-726) Class SSBN**

With the hatches to some of its SLBM launch tubes open

The first of the 14 Ohio-class SSBNs (SSBN-730) will reach the end of its 42-year service life in 2027. The remaining 13 will reach the ends of their service lives at a rate of roughly one ship per year thereafter, with the 14th reaching the end of its service life in 2040.

The Navy has initiated a program to refurbish and extend the service lives of D-5 SLBMs to about 2040. As Columbia-class SSBNs begin to replace Ohio-class boats in 2031, refurbished D-5s carried by retiring Ohio-class boats will be transferred to new Columbia-class boats. Columbia-class boats will continue to be armed with these refurbished D-5s until about 2040, at which time the D-5s are to be replaced by a successor SLBM.

Including the Ohio class, the Navy has operated four classes of SSBNs since 1959. For a table summarizing these four classes, see Appendix A.

**U.S.-UK Cooperation on SLBMs and the New UK SSBN**

As one expression of U.S.-UK cooperation on nuclear weapon matters that dates back to World War II, the UK’s four Vanguard-class SSBNs, which entered service in 1993-1999, each carry 16 Trident II D-5 SLBMs, and previous classes of UK SSBNs similarly carried earlier-generation U.S. SLBMs. The UK plans to replace the four Vanguard-class boats with three or four Dreadnought-class next-generation SSBNs. Dreadnought-class boats are to be equipped with 12 missile launch tubes, but current UK plans call for each boat to carry eight D-5 SLBMs, with the other four tubes not being used for SLBMs. The United States is providing technical assistance to

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8 Although the SLBMs on UK SSBNs are U.S.-made, the nuclear warheads on the missiles are of UK design and manufacture.
the United Kingdom for the Dreadnought-class program, as it has over the years for some other UK submarine programs; for additional discussion, see Appendix B.

Submarine Construction Industrial Base

U.S. Navy submarines are built at two shipyards—General Dynamics’ Electric Boat Division (GD/EB) of Groton, CT, and Quonset Point, RI, and Huntington Ingalls Industries’ Newport News Shipbuilding (HII/NNS), of Newport News, VA. GD/EB and HII/NNS are the only two shipyards in the country capable of building nuclear-powered ships. GD/EB builds submarines only, while HII/NNS also builds nuclear-powered aircraft carriers and is capable of building other types of surface ships. The two yards currently are jointly building Virginia-class attack submarines.9

In addition to GD/EB and HII/NNS, the submarine construction industrial base includes hundreds of supplier firms, as well as laboratories and research facilities, in numerous states. Much of the total material procured from supplier firms for the construction of submarines comes from sole-source suppliers. For nuclear-propulsion component suppliers, an additional source of stabilizing work is the Navy’s nuclear-powered aircraft carrier construction program.10

Much of the design and engineering portion of the submarine construction industrial base is resident at GD/EB. Smaller portions are resident at HII/NNS and some of the component makers.

Columbia-Class Program

Navy’s Top Priority Program

Navy officials have stated consistently since September 2013 that the Columbia-class program is the Navy’s top priority program, and that this means, among other things, that from the Navy’s perspective, the Columbia-class program will be funded, even if that comes at the expense of funding for other Navy programs.11

9 For more on the arrangement for jointly building Virginia-class boats, see CRS Report RL32418, Navy Virginia (SSN-774) Class Attack Submarine Procurement: Background and Issues for Congress, by Ronald O'Rourke.

10 For more on this program, see CRS Report RS20643, Navy Ford (CVN-78) Class Aircraft Carrier Program: Background and Issues for Congress, by Ronald O'Rourke. In terms of work provided to nuclear-propulsion component suppliers, a carrier nuclear propulsion plant is roughly equivalent to five submarine propulsion plants.

11 On September 18, 2013, Admiral Jonathan Greenert, then-Chief of Naval Operations, testified that the Columbia-class program “is the top priority program for the Navy.” (Statement of Admiral Jonathan Greenert, U.S. Navy, Chief of Naval Operations, Before the House Armed Services Committee on Planning for Sequestration in FY 2014 and Perspectives of the Military Services on the Strategic Choices and Management Review, September 18, 2013, p. 10.) Navy officials since then have reiterated this statement on numerous occasions. At a September 12, 2013, hearing before the Seapower and Projection Forces subcommittee of the House Armed Services Committee on undersea warfare, a Navy official stated the following:

The CNO has stated, his number one priority as the chief of Naval operations, is our—our strategic deterrent—our nuclear strategic deterrent. That will trump all other vitally important requirements within our Navy, but if there’s only one thing that we do with our ship building account, we—we are committed to sustaining a two ocean national strategic deterrent that protects our homeland from nuclear attack, from other major war aggression and also access and extended deterrent for our allies.

(Transcript of hearing. (Spoken remarks of Rear Admiral Richard Breckenridge. The other witness at the hearing was Rear Admiral David Johnson.)
Program Name

Until 2016, the Columbia-class program was known as the Ohio replacement program (ORP) or SSBN(X) program, and boats in the class were referred to as Ohio replacement boats or SSBNXs. Some budget documents continue to use these terms.

Program Origin and Milestones

For information on the Columbia-class program’s origin and milestones, see Appendix C.

Planned Procurement Quantity and Schedule

Planned Procurement Quantity of 12

Navy plans call for procuring 12 Columbia-class boats to replace the current force of 14 Ohio-class SSBNs. In explaining the planned procurement quantity of 12 boats, the Navy states the following:

- Ten operational SSBNs—meaning boats not encumbered by lengthy maintenance actions—are needed to meet strategic nuclear deterrence requirements for having a certain number of SSBNs at sea at any given moment.
- Fourteen Ohio-class boats were needed to meet the requirement for 10 operational boats because, during the middle years of the Ohio class life cycle, three and sometimes four of the boats were nonoperational at any given moment on account of being in the midst of lengthy midlife nuclear refueling overhauls or other extended maintenance actions.
- Twelve (rather than 14) Columbia-class boats will be needed to meet the requirement for 10 operational boats because the midlife overhauls of Columbia-class boats, which will not include a nuclear refueling, will require less time (about two years) than the midlife refueling overhauls of Ohio-class boats (which require about four years from contract award to delivery), the result being that only two Columbia-class boats (rather than three or sometimes four) will be in the midst of midlife overhauls or other extended maintenance actions at any given moment during the middle years of the Columbia-class life cycle.13

The Trump Administration’s Nuclear Posture Review (NPR), released in February 2018, states the following: “The COLUMBIA-class program will deliver a minimum of 12 SSBNs to replace the current OHIO fleet and is designed to provide required capabilities for decades.”14 The use of the word “minimum” in that sentence can be viewed as signaling a possibility that the required

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12 In the designation SSBN(X), the (X) meant that the design of the boat had not yet been determined.
14 Department of Defense, Nuclear Posture Review 2018, released February 2, 2018, p. 49. A similar statement (which differs only in saying “COLUMBIA program” rather than “COLUMBIA-class program”) appears on p. x.
number of Columbia-class boats might at some point be increased to something more than 12 boats.\textsuperscript{15}

**Relationship of Planned Procurement Quantity to Navy’s Current 355-Ship Force-Level Goal and Navy’s New Battle Force 2045 Plan**

The Navy’s existing force-level goal, which the Navy released on December 15, 2016, calls for achieving and maintaining a fleet of 355 ships, including, among other things, 12 Columbia-class ballistic missile submarines. The force-level goal of 12 Columbia-class boats was determined by the calculations described in the previous section. These calculations, which relate to the specialized mission strategic nuclear deterrence performed by SSBNs, are largely separate from the calculations that the Navy uses to determine force-level goals for the other types of ships that make up the Navy.

The Navy and the Department of Defense (DOD) since 2019 have been working to develop a new Navy force-level goal to replace the current 355-ship plan. The conclusion of this work and the release of its results to Congress have been delayed repeatedly since late 2019. On October 6, 2020, Secretary of Defense Mark Esper provided some details on the new Navy force-level goal, which DOD calls Battle Force 2045. This new force-level goal calls for achieving a fleet of more than 500 manned and unmanned ships by 2045, including 355 manned ships prior to 2035.\textsuperscript{16}

In outlining some of the details of Battle Force 2045, Esper did not specify how many ballistic missile submarines it includes. Press reports on the Navy’s and DOD’s work to develop Battle Force 2045 suggest that the work has focused on determining requirements for ships other than ballistic missile submarines, and that Battle Force 2045 will not change the 12-ship force-level goal for Columbia-class boats.

**Planned Procurement Schedule**

The Navy wants to procure the first Columbia-class boat in FY2021, the second in FY2024, and the remaining 10 at a rate of one per year from FY2026 through FY2035. Under this schedule, the Navy projects that the lead boat (i.e., first boat) would be delivered in FY2028, the second in FY2031, and the remaining 10 at a rate of one per year from FY2033 through FY2042. After being delivered in FY2028, the lead boat would undergo substantial testing, with the aim of having it be ready for its first deterrent patrol in 2031.

Under this schedule, and given planned retirement dates for Ohio-class boats, the Navy projects that the SSBN force would decline to 13 boats in FY2027-FY2028, 12 boats in FY2029, 11 boats in FY2030-FY2036 and 10 boats in FY2037-FY2040, and then increase back to 11 boats in FY2041 and 12 boats in FY2042.\textsuperscript{17} The Navy states that the reduction to 11 or 10 boats during the period FY2030-FY2041 is acceptable in terms of meeting strategic nuclear deterrence requirements, because during these years, all 11 or 10 of the SSBNs in service will be operational (i.e., none of them will be in the midst of a lengthy midlife overhaul). The Navy acknowledges that there is some risk in having the SSBN force drop to 11 or 10 boats, because it provides little

\textsuperscript{15} See, for example, Marc Selinger, “Navy Might Someday Consider Buying More Than 12 Columbia-Class Submarines,” Defense Daily, April 12, 2018: 2-3.

\textsuperscript{16} For more on the 355-ship force-level goal, Battle Force 2045, and the process that the Navy uses to determine force-level goals for all the other types of ships that make up the Navy, see CRS Report RL32665, Navy Force Structure and Shipbuilding Plans: Background and Issues for Congress, by Ronald O'Rourke.

\textsuperscript{17} Source: U.S. Navy, Report to Congress on the Annual Long-Range Plan for Construction of Naval Vessels for Fiscal Year 2019, February 2018, Tables A3-1 through A3-4 on p. 12.
margin for absorbing an unforeseen event that might force an SSBN into an unscheduled and lengthy maintenance action.

The projected minimum level of 11 or 10 boats can be increased to 12 or 11 boats (providing some additional margin for absorbing an unforeseen event that might force an SSBN into an unscheduled and lengthy maintenance action) by accelerating by about one year the planned procurement dates of boats 2 through 12 in the program. Under this option, the second boat in the program would be procured in FY2023 rather than FY2024, the third boat in the program would be procured in FY2025 rather than FY2026, and so on. Implementing this option could affect the Navy’s plan for funding the procurement of other Navy shipbuilding programs during the period FY2022-FY2025.

Columbia Class Design

The Columbia-class design (see Figure 2 and Figure 3) includes 16 SLBM tubes, as opposed to 24 SLBM tubes (of which 20 are now used for SLBMs) on Ohio-class SSBNs. Although the Columbia-class design has fewer SLBM tubes than the Ohio-class design, it is larger than the Ohio-class design in terms of submerged displacement. The Columbia-class design, like the Ohio-class design before it, will be the largest submarine ever built by the United States. For additional background information on the Columbia-class design, see Appendix D.

Figure 2. Columbia (SSBN-826) Class SSBN
Artist's rendering

Figure 3. Columbia (SSBN-826) Class SSBN
Notional cutaway illustration

Current U.S. and UK plans call for the Columbia class and the UK’s Dreadnought-class SSBN to use a missile compartment—the middle section of the boat with the SLBM launch tubes—of the same general design. As mentioned earlier, Dreadnought-class SSBNs are to each be armed with eight D-5 SLBMs, or half the number to be carried by the Columbia class. The modular design of the CMC will accommodate this difference. The UK provided some of the funding for the design of the CMC, including a large portion of the initial funding.

Tight Schedule for Designing and Build Lead Boat

The schedule for designing and building the lead Columbia-class boat and having it ready for its scheduled first deterrent patrol in 2031 has little margin for absorbing unforeseen delays due to technical challenges or funding-related issues. A delay in designing and building the lead boat could put at risk the Navy’s ability to have the boat ready for its first scheduled deterrent patrol in 2031, when it is to deploy in the place of the first retiring Ohio-class SSBN. The tightness in the lead boat’s design and construction schedule has been a principal feature of the program (along with the program’s high priority) for several years. Much of the management time and attention that the Navy devotes to the program is focused on anticipating, monitoring, and mitigating risks to the lead boat’s construction schedule, so as to ensure that the schedule will be executed without significant delay.

Program Cost

Program Acquisition Cost

Estimates of the procurement cost or acquisition cost (i.e., the research and development cost plus procurement cost) of the Columbia-class program include the following:

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18 Statement of Rear Admiral Stephen Johnson, USN, Director, Strategic Systems Programs, Before the Subcommittee on Strategic Forces of the Senate Armed Services Committee [on] FY2011 Strategic Systems, March 17, 2010, p. 6, which states the following: “The OHIO Replacement programs includes the development of a common missile compartment that will support both the OHIO Class Replacement and the successor to the UK Vanguard Class.”

The Navy’s FY2021 budget submission estimates the total procurement cost of the 12-ship class at $109.8 billion in then-year dollars.

The Navy in August 2017 estimated the total procurement cost of the Columbia-class program at $109.2 billion in then-year dollars and the program’s research and development cost at $13.0 billion in then-year dollars, for a total acquisition (research and development plus procurement) cost of $122.3 billion in then-year dollars.  

The Navy as of January 2017 estimated the procurement cost of the lead ship in the Columbia class at $8.2 billion in constant 2017 dollars, not including several billion dollars in additional cost for plans for the class, and the average unit procurement cost of ships 2 through 12 in the program at $6.5 billion each in constant FY2017 dollars.  

A June 2020 Government Accountability Office (GAO) report assessing selected major DOD weapon acquisition programs stated that the estimated total acquisition (development plus procurement) cost of the Columbia-class program as of July 2019 was $104,999.89 million (about $105.0 billion) in constant FY2020 dollars, including $13,434.77 million (about $13.4 billion) in research and development costs and $91,565.12 million (about $91.6 billion) in procurement costs.

The above estimates do not include estimated costs for refurbishing D-5 SLBMs so as to extend their service lives to about 2040.

First Boat and Second Boat Procurement Costs

The Navy’s FY2021 budget submission estimates the procurement cost of the first Columbia-class boat at $14,393.4 million (i.e., about $14.4 billion) in then-year dollars, including $6,007.8 million (i.e., about $6.0 billion) in costs for plans, meaning (essentially) the detail design/non-recurring engineering (DD/NRE) costs for the Columbia class. (It is a longstanding Navy budgetary practice to incorporate the DD/NRE costs for a new class of ship into the total procurement cost of the first ship in the class.) Excluding costs for plans, the estimated hands-on construction cost of the first ship is $8,385.7 million (i.e., about $8.4 billion).

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20 Source: Navy briefing to CRS and CBO on the Columbia-class program, August 1, 2017. The Navy’s FY2019 budget submission, submitted in February 2018, estimates the total procurement cost of 12 Columbia-class boats at $109.0 billion in then-year dollars.


22 Government Accountability Office, Defense Acquisitions Annual Assessment[:] Drive to Deliver Capabilities Faster Increases Importance of Program Knowledge and Consistent Data for Oversight, GAO-20-439, June 2020, p. 137.
The Navy wants to procure the second Columbia-class boat in FY2024. The Navy’s FY2021 budget submission estimates the procurement cost of this boat at $9,326.1 million (i.e., about $9.3 billion) in then-year dollars.

**Operation and Support (O&S) Cost**

The Navy as of January 2017 estimated the average annual operation and support (O&S) cost of each Columbia class boat at $119 million per year.¹³

**National Sea-Based Deterrence Fund (NSBDF)**

The National Sea-Based Deterrence Fund (NSBDF) is a fund in DOD’s budget separate from the Navy’s shipbuilding account for holding and executing procurement funding for the construction of new SSBNs. It was created by Congress in 2014 originally with the aim of helping to financially insulate other Navy shipbuilding programs from the potential cost impact of the Columbia-class program, and to encourage U.S. policymakers to finance the procurement of Columbia-class boats from across DOD’s budget rather than solely from the Navy’s budget.

In more recent years, the statute establishing and governing the fund (10 U.SC. 2218a) has been amended to give the NSBDF an additional function of acting as a vehicle or repository for certain special acquisition authorities that have the potential for reducing at the margin the cost of Columbia-class boats and other Navy nuclear-powered ships (i.e., aircraft carriers and attack submarines). For additional background information on the NSBDF, see Appendix E.

**Integrated Enterprise Plan (IEP)**

The Navy, under a plan it calls the Integrated Enterprise Plan (IEP), plans to build Columbia-class boats jointly at GD/EB and HII/NNS, with most of the work going to GD/EB. (The IEP was previously called the Submarine Unified Build Strategy, or SUBS.) As part of this plan, the Navy is also proposing to adjust the division of work on the Virginia-class attack submarine program (in which boats are jointly built at GD/EB and HII/NNS),²⁴ so that HII/NNS would receive a larger share of the final-assembly work for that program than it has received in the past.²⁵

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²⁴ For more on the arrangement for jointly building Virginia-class boats, see CRS Report RL32418, Navy Virginia (SSN-774) Class Attack Submarine Procurement: Background and Issues for Congress, by Ronald O'Rourke.
²⁵ Key elements of the Navy’s proposed plan include the following:

- GD/EB is to be the prime contractor for designing and building Columbia-class boats;
- HII/NNS is to be a subcontractor for designing and building Columbia-class boats;
- GD/EB is to build certain parts of each Columbia-class boat—parts that are more or less analogous to the parts that GD/EB builds for each Virginia-class attack submarine;
- HII/NNS is to build certain other parts of each Columbia-class boat—parts that are more or less analogous to the parts that HII/NNS builds for each Virginia-class attack submarine;
- GD/EB is to perform the final assembly on all 12 Columbia-class boats;
- as a result of the three previous points, the Navy estimates that GD/EB would receive an estimated 77%-78% of the shipyard work building Columbia-class boats, and HII/NNS would receive 22%-23%;
- GD/EB is to continue as prime contractor for the Virginia-class program, but to help balance out projected submarine-construction workloads at GD/EB and HII/NNS, the division of work between the two yards for building Virginia-class boats is to be adjusted so that HII/NNS would perform the final assembly on a greater number of Virginia-class boats than it would have under a continuation of the current Virginia-class division of work (in which final assemblies are divided more or less evenly between the two shipyards); as a
Cost-Plus Incentive Fee (CPIF) Contract for First Two Ships

The Navy is using a cost-plus incentive fee (CPIF) contract to procure the first two ships in the class. The contract includes a single option for both ships, but the Navy states that this is not a block buy contract,26 even though the ships are to be procured in differing fiscal years (FY2021 and FY2024), because, with regard to the second ship, the option relates to the execution of the ship’s advance procurement (AP) funding and the Navy technically is not making a commitment to continuing with construction of the second ship beyond what is funded with AP funding until that ship is authorized in FY2024 and full funding (as opposed to AP funding) is provided for the ship.27

FY2021-FY2025 Columbia-Class R&D and Procurement Funding

Table 1 shows FY2021-FY2025 funding for the Columbia-class program under the Navy’s FY2020 budget submission.

FY2021 Procurement Funding Request

The first Columbia-class boat has received $6,227.8 million (i.e., about $6.2 billion) in prior-year AP funding. The Navy’s proposed FY2021 budget requests $2,891.5 million in procurement funding, and the remaining $5,274.2 million (i.e., about $5.3 billion) in procurement funding needed to complete the boat’s total estimated procurement cost of $14,393.4 million is to be requested in FY2022 and FY2023. The Navy’s proposed FY2021 budget also requests $1,123.2 million in advance procurement (AP) funding for the Columbia-class program, of which $1,028.0 million (i.e., about $1.0 billion) is for the second boat and $95.2 million is for the third and subsequent boats in the program.

26 For more on block buy contracting, see CRS Report R41909, Multiyear Procurement (MYP) and Block Buy Contracting in Defense Acquisition: Background and Issues for Congress, by Ronald O’Rourke.

Table 1. Columbia-Class Program Funding
(Millions of then-year dollars, rounded to nearest tenth; totals may not add due to rounding)

<table>
<thead>
<tr>
<th>Department of Defense (DOD) funding</th>
<th>FY21 (req.)</th>
<th>FY22 (proj.)</th>
<th>FY23 (proj.)</th>
<th>FY24 (proj.)</th>
<th>FY25 (proj.)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Research and development (R&amp;D) funding</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>PE0603570N (line 047)/Project 3219</td>
<td>80.1</td>
<td>60.1</td>
<td>56.8</td>
<td>54.4</td>
<td>44.4</td>
</tr>
<tr>
<td>PE0603595N (line 052)/Project 3220</td>
<td>317.2</td>
<td>195.8</td>
<td>103.8</td>
<td>117.6</td>
<td>118.2</td>
</tr>
<tr>
<td><strong>Subtotal R&amp;D funding</strong></td>
<td>397.3</td>
<td>255.9</td>
<td>160.6</td>
<td>172.0</td>
<td>162.6</td>
</tr>
<tr>
<td><strong>Procurement funding</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Procurement</td>
<td>2,891.5</td>
<td>2,767.7</td>
<td>2,506.5</td>
<td>2,992.8</td>
<td>3,347.8</td>
</tr>
<tr>
<td>Advance procurement (AP)</td>
<td>1,123.2</td>
<td>1,229.0</td>
<td>1,643.7</td>
<td>2,211.2</td>
<td>2,760.2</td>
</tr>
<tr>
<td><strong>Subtotal procurement funding</strong></td>
<td>4,014.7</td>
<td>3,996.7</td>
<td>4,150.2</td>
<td>5,204.1</td>
<td>6,107.9</td>
</tr>
<tr>
<td><strong>TOTAL R&amp;D and procurement</strong></td>
<td>4,412.0</td>
<td>4,252.6</td>
<td>4,310.8</td>
<td>5,376.1</td>
<td>6,270.5</td>
</tr>
</tbody>
</table>

| Department of Energy (DOE) funding   |             |              |              |              |              |
| Naval Reactors—Columbia-class reactor systems development | 64.7 | 55.0 | 53.9 | 52.9 | 45.6 |

**Source:** Table prepared by CRS based on Navy and Department of Energy FY2021 budget submissions.

**Notes:** PE means Program Element, that is, a research and development line item. A Program Element may include several projects. PE0603570N/Project 3219 is the SSBN(X) reactor plant project within the PE for Advanced Nuclear Power Systems. PE0603595N/Project 3220 is the Sea-Based Strategic Deterrent (SBSD) Advanced Submarine System Development project within the PE for Ohio Replacement.

### Issues for Congress

**Risk of Schedule Delay in Designing and Building Lead Boat**

**Overview**

Another oversight issue for Congress is the risk of a delay in designing and building the lead Columbia-class boat. As mentioned earlier, the schedule for designing and building the lead boat and having it ready for its scheduled first deterrent patrol in 2031 has little margin for absorbing unforeseen delays due to technical challenges or funding-related issues. A delay in designing and building the lead boat could put at risk the Navy’s ability to have the boat ready for its first scheduled deterrent patrol in 2031, when it is to deploy in the place of the first retiring Ohio-class SSBN. Risks of a delay in designing and building the lead boat relate to

- the potential impact of the Navy being funded for some portion of FY2021 by one or more continuing resolutions (CRs),
- the potential impact of the COVID-19 situation on operations at the two submarine shipyards (GD/EB and HII/NNS) and associated supplier firms, and
- technical challenges or funding-related issues, such as lapses in appropriations or restrictions on spending during periods when DOD is funded under continuing resolutions.
Risk Due to COVID-19 Situation

Operations at the submarine shipyards and/or supplier firms could be affected by the COVID-19 situation if workers remain home rather than report to work because they are either positive for the virus, are remaining home as part of an effort to maintain social distancing, are taking care of children who have been sent home from school for the same reason, or are taking care of family members who have become ill as a result of the virus. Impacts on operations at supplier firms could affect operations at the shipyards, even if staffing at the shipyards themselves is not affected, due to reduced or delayed deliveries to the shipyards of supplier-provided components and materials.

The risk of impacts at shipyards and supplier firms due to the COVID-19 situation is not unique to the Columbia-class program—it is a risk faced by all DOD procurement programs. The risk to the Columbia-class program, however, is notable due to the program’s high priority, its tight schedule for designing and building the lead boat, and the potential consequences for the nation’s strategic nuclear deterrent posture if the lead boat is not ready to conduct its first scheduled deterrent patrol in 2031. Potential oversight questions for Congress include the following:

- How might the COVID-19 situation affect operations at the two submarine shipyards and associated supplier firms? What impact might this in turn have on the lead boat’s design and construction schedule?
- What is the Navy doing to anticipate, monitor, and mitigate the potential risk to the lead boat’s design and construction schedule resulting from the COVID-19 situation? What role, if any, could the Defense Production Act (DPA) or other federal authorities play in responding to the schedule risk posed by the COVID-19 situation?

A June 2, 2020, press report stated:

The Columbia ballistic-missile submarine program has seen some COVID-19-related challenges—including difficulties conducting oversight audits to ensure suppliers can keep to the tight schedule that has no room for further delays—but the program executive officer is confident that the prime shipbuilder is managing the situation and keeping the program on track.

The Navy had been deploying multi-functional inspection teams to visit SSBN suppliers and conduct hands-on inspections to make sure workers were properly trained to deliver quality products on time; due to COVID-19 travel restrictions, those in-person visits have had to stop, Program Executive Officer for Columbia Rear Adm. Scott Pappano said June 1. The service is hoping to restart those inspections, first virtually and eventually in person again.

Pappano, speaking Monday [June 1] at a virtual meeting hosted by the Advanced Nuclear Weapons Alliance Deterrence Center, said the Columbia program is actively identifying and mitigating risks, as there is no wiggle room left in the schedule to complete the first-in-class Columbia (SSBN-826) by 2027. Flawed welds on missile tubes in 2018 threatened that timeline, and Pappano said the Navy learned from that experience that it couldn’t take for granted that suppliers throughout the industrial base had the right workforce and facilities to deliver on time and to Navy quality standards.

“Our most significant risk at the top of the list is our supplier industrial base. We kind of shook that out a little bit with missile tubes; we had loss and atrophy in some skill sets,” he said, referring to welds that weren’t caught during quality assurance checks at the manufacturer.

“We took what we learned from our missile tube repair issues that we had to do to drive a more extensive risk-based assessment of vendors—the intrusive supplier audits—to make sure we understood what the industrial base could and couldn’t do on throughput and quality. We have instituted that across with carriers, with submarines, across the base; have identified where those risks are” and are seeking targeted mitigation plans that could include working across all submarine and aircraft carrier programs to help level-load the suppliers’ upcoming workload, or helping the company boost workforce training or build the right facilities to be successful.

Those intrusive supplier audits began in 2018. Due to the COVID-19 pandemic, though, “because of the environment we’re in and our limited ability to travel, if we can use remote resources like [Defense Contract Management Agency] that are on site to help us with that, we’ve used that. Some of that has been some desktop audit kinds of things where we can review virtually the supply base and work with them. We’re working a plan to ramp that back up again, starting virtually … and remote resources, and then go ramp that back up again as we move forward here.”

The audit teams include about 10 to 12 people and represent communities including engineering, quality assurance, program management, purchasing and more, and they include groups like DCMA, the Supervisor of Shipbuilding and prime contractor General Dynamics Electric Boat, who may already have representatives on site with the vendor. The teams watch employee training and performance, inspect material samples and other hands-on work that wasn’t previously done, in the hopes of avoiding another situation like the missile tube welds.

Incidentally, Pappano said the missile tube vendors were actually among the hardest hit by COVID-19 so far. Just three companies build the tubes, and one—Babcock Marine in the United Kingdom—saw a 30-percent drop-off in productivity for a time due to the virus.

“Early on in the COVID thing, they were hard hit with having welders and [quality assurance] not being able to come to work, and so we did see a hiccup in the missile tube production there,” Pappano said.

“Our initial assessment is, without any further mitigation, we saw a delay of, probably an impact of about a couple of months in there for the missile tubes, in the worst case. So right now, that’s unmitigated; that’s without doing any other recovery actions,” Pappano said when asked to quantify the delay of the pandemic.

“So that couple-month impact right now, we’ve circled back up with the private shipbuilder, Electric Boat, and with the missile tube vendors; we’re analyzing a plan right now, prioritizing what tubes are going where, and then coming up with mid-term and long-term recovery to go deal with that: is it additional resources? Is it additional support vendors? A couple different options.”

That couple-months delay may ultimately just be a few weeks’ delay, once the recovery measures are carried out.

The admiral noted that Babcock is back up to about 90 percent of the workforce coming in each day, which will help provide more options for trying to get the missile tubes back on schedule.

At the prime shipbuilder level, Pappano praised Electric Boat for keeping the program on track despite all the challenges—both related to the pandemic and those just stemming from starting a new construction program and building a lead ship.
Because Columbia is considered a top priority for the Navy and the Defense Department, “it has been afforded the priority to get the work done, both at the prime shipbuilders and with the supply vendors, the supporting vendors that feed the material to the shipbuilders. They’ve done a great job of mitigating any impact to Columbia. That being said … there are going to be probably other impacts to other programs, for instance the Virginia-class shipbuilding program. You may not be able to do it all with the workforce you have until we come out of the COVID-19. That’s really where we’re going to have to mitigate the impacts. We will drive the resources to Columbia to get it done as the top priority.”

Pappano later told USNI News there were no specific examples yet of resources being pulled from Virginia to keep Columbia on track during the pandemic, but that if the industrial base continues to see workers staying home because they are sick or to take care of children, that would be a potential outcome.  

A June 1, 2020, press report stated:

The Navy’s top priority—its new nuclear-powered Columbia-class submarine—has been struck by the COVID-19 virus. Workers’ absences at a critical supplier have delayed construction and welding of the boat’s missile tubes by several months a senior Navy official said today, and the service is scrambling to make that time up….

Head of the Columbia program, Rear Adm. Scott Pappano, said during a video conference sponsored by the Advanced Nuclear Weapons Alliance today that the work experienced “a hiccup” earlier this year when less than 30 percent of workers at UK-based Babcock Marine showed up for work during the height of the COVID outbreak, leading to setbacks in the work schedule.

“There was an interruption in our ability to do work,” Pappano said, calling the delay of several months a “worst case” scenario that would stick if no actions were taken to speed up work going forward.

“We’re analyzing the plan right now,” he added. “Prioritizing what tubes go where and then coming up with mid-term and long-term recovery plans to go deal with that.” Pappano said the Navy and industry may hire more workers and bring in more vendors to buy that time back….

Despite the setback, Babcock’s workforce has recovered in recent weeks, “and essentially they’re above 90% capacity” on the production line, Pappano said. “So my assessment is they’re essentially back up—or close to it—not where they were before” the virus struck.

An April 29, 2020, press report stated:

General Dynamics Electric Boat remains ready to start construction of the first Columbia-class ballistic missile submarine in October, company officials announced Wednesday [April 29].

To date, Electric Boat’s preparations to start building the first of 12 planned Columbia-class boomers, along with work at the yard building the Virginia-class fast attack submarines, has not experienced significant delays due to COVID-19, Phebe Novakovic, the chief executive of General Dynamics, told analysts during a Wednesday conference discussing the company’s first-quarter financial results.


“The performance was good and particularly solid at Electric Boat,” Novakovic said. “We’ve also increased our advanced construction on the first Columbia as we approach the planned construction date in October of this year.”…

Now, as companies take measures to protect their workforces from catching and spreading COVID-19, Novakovic said the company is working to limit supply chain disruptions and work slowdowns. General Dynamics has pushed roughly $300 million to prop up its suppliers while they deal with business disruptions caused by COVID-19.

“Since the onset of the COVID-19 crisis, we have supported our government customers and implemented multiple safety measures to keep our people as safe as possible,” Novakovic said in a statement released before markets opened Wednesday. “We are responding to the COVID travel restrictions’ impact on Gulfstream and are managing our costs throughout our business.”

For additional discussion of the potential impact of the COVID-19 situation on the execution of U.S. military shipbuilding programs, see CRS Report RL32665, Navy Force Structure and Shipbuilding Plans: Background and Issues for Congress, by Ronald O’Rourke.

Risk Due to Technical Challenges

Overview

Independent of the COVID-19 situation, at least two technical challenges have already been reported in the Columbia-class program, one first reported in 2017 involving an electric motor, and another first reported in 2018 involving faulty welds in the first missile tube sections being built for the lead boat. Navy officials have stated that neither of these challenges jeopardized the lead boat’s schedule for being ready for its first patrol in 2031, in part because the Navy—recognizing that it had not built SSBN missile tube sections in many years—had built 23 months of margin into the schedule for manufacturing the missile tube sections. (This is in part why manufacturing of missile tube sections began well ahead of fabrication work on other parts of the submarine.) The problem with the welds reportedly absorbed up to 15 months of that margin, but

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even after absorbing that delay, 8 or more months of margin remained, and the Navy is working to regain some of the lost margin.

Technical challenges could arise in various parts of the ship. One area that may bear close watching is the ship’s electric-drive propulsion system, which is quite different than the mechanical-drive system used in other Navy nuclear-powered submarines.34

Until such time that the Navy can find ways to generate additional margin inside the program’s schedule, the program appears to be in a situation where many things need to go right, and few things can go wrong, between now and 2031 for the lead boat to be ready for its first patrol in 2031.35 In assessing this situation, it can be noted on the one hand that the Columbia-class program’s status as the Navy’s top priority program means that the program can be a high claimant for funding and personnel (including engineers, supervisors, and managers) that can be used to reduce the risk of occurrence of technical challenges that could threaten the lead boat’s 2031 first-patrol date. On the other hand, it can be noted that the lead ship in the Columbia-class program, like the lead ships in most Navy shipbuilding programs, is serving as the program’s prototype, creating an inherent risk of technical challenges.

**Navy Perspective**

To help mitigate the risk of technical challenges causing delays that threaten the lead boat’s 2031 first-patrol date, the Navy has been working to generate additional margin inside the schedule for designing and building the lead boat, so as to provide more ability for absorbing delays and thereby make the schedule less brittle and more resilient.36 At a March 27, 2019, hearing before the Seapower subcommittee of the Senate Armed Services Committee on Navy shipbuilding programs, Navy officials testified that for the Columbia-class program, the Navy is implementing Continuous Production on selected shipyard-manufactured items to reduce cost and schedule risk and help strengthen the industrial base with a focus on critical vendors. Advance Construction activities are set to start in June 2019 at General Dynamics Electric Boat and Huntington Ingalls Industries-Newport News to proactively manage schedule margin and reduce controlling path risks for COLUMBIA.37

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34 The Navy in the past has built two electric-drive nuclear-powered submarines—the one-of-a-kind attack submarine Tullibee (SSN-597), which was commissioned in 1960 and decommissioned in 1988, and the one-of-a-kind attack submarine Glenard P. Lipscomb (SSN-685) which was commissioned in 1974 and decommissioned in 1990. Those two submarines, however, were designed many years ago, and used electric-drive technology that was different from that in the Columbia-class design. The Navy in recent years has built some surface ships with electric-drive propulsion systems, including 14 Lewis and Clark (TAKE-1) dry cargo ships and three Zumwalt (DDG-1000) destroyers, but the electric-drive technology in those ships, though more modern than that of SSNs 597 and 685, is different and in some respects less advanced than that planned for the Columbia-class design. The Navy has never before built a series-production nuclear-powered submarine class with electric-drive propulsion, and has never built a ship of any kind (surface or submarine) using the combination of advanced electric-drive technologies planned for the Columbia-class design.


36 See, for example, Megan Eckstein, “PEO Subs Working To Buy Back Schedule in Ohio Replacement Program,” *USNI News*, November 1, 2016.

37 Statement of The Honorable James F. Geurts, Assistant Secretary of the Navy for Research, Development and Acquisition ASN(RD&A) and Vice Admiral William R. Merz, Deputy Chief of Naval Operations for Warfare Systems (OPNAV N9) and Lieutenant General David H. Berger, Deputy Commandant, Combat Development and Integration & Commanding General, Marine Corps Combat Development Command, before the Subcommittee on Seapower of the Senate Armed Services Committee on the Department of the Navy Fiscal Year 2020 Budget Request for Shipbuilding
The Navy has been working for years to mitigate the risks associated with the Columbia-class design’s electric-drive system through a technology-development process that includes testing and validation with land-based component prototypes.38

A May 8, 2019, press report states the following:

The Navy will have the most complete design ever and will be well into construction when the “official start” of construction on the lead Columbia-class ballistic missile submarine occurs on Oct. 1, 2020, the service’s program manager said.

Capt. Jon Rucker said this week that his Columbia class of SSBNs is on a tight schedule—not just to deliver the lead ship in time for an October 2030 first patrol, but to deliver each subsequent ship on time for their own patrols too, as the Ohio-class boomers retire in rapid succession. But his program is managing the risks associated with the tight timeline as best as it can, including bumping up quite a bit of work before the construction phase officially begins.

While October 2020 is the official start of construction, Newport News Shipbuilding will kick off its advance construction efforts on June 7, he said, and prime contractor General Dynamics’ Electric Boat is already doing prototyping and advance construction work. Whereas lead ship USS Virginia (SSN-774) was only 1 percent complete when its construction officially began, USS Columbia (SSBN-826) will be 11 percent complete, Rucker said while speaking at the Navy League’s annual Sea Air Space conference.

“We are trying to get ahead of that curve to de-risk this program so we can achieve that schedule,” he said, noting that the Columbia-class boomers would be the largest submarines ever built in the United States.

The approximately 420 ship specifications and requirements are completed, he said, and the 4,100 design arrangements are about 97.5 percent complete. The Navy is already 44 percent through finalizing the 4,650 design disclosures and is on track to be 83 percent done with the disclosures at the start of construction. In comparison, USS Ohio (SSGN-726) was just 2 percent through disclosures when its construction began; USS Seawolf (SSN-575) was 4 percent complete, USS Gerald R. Ford (CVN-78) was 27 percent complete and Virginia was 43 percent complete.

Rucker called this drive to be largely done with the design disclosures—which outline not just the design but the measurements, details about the material, how to build the component and more—an effort to save time and money and to reduce risk, since it will avoid changes later on that will cost time and money.

Rucker also announced that, in support of the propeller and propulsor, which take four to five years to build, “the first component of the lead ship Columbia was poured on May 1. So 175,000 pounds—I won’t tell you what it is, I’m not allowed to—175,000 pounds, first component for Columbia, on schedule.”

The captain made clear there is still risk in this program, which Navy leadership regularly acknowledges is the service’s top priority and will continue to get all the funding it needs, but still remains risky due to the tight schedule it’s on. Chief of Naval Operations Adm. John Richardson told lawmakers recently that “we are on schedule, but just on schedule. We are on cost, but just on cost.”

38 It might also be argued that while developing the electric-drive system involves overcoming certain technical challenges, developing a mechanical-drive system for the Columbia-class program would have involved not-insignificant technical challenges of its own, and in the end might have produced a system that could not meet the Columbia-class’s performance requirements, which are more demanding in certain respects than those of the Ohio class.
Rucker said in his speech that “there are risks—however, they are risks that we understand and we’re proactively managing.”

Perhaps somewhat counterintuitively, the Navy is reducing some schedule risk by adding concurrency to the program—crunching the amount of time between the design process and the construction process in certain areas of the submarine where the design is simpler and needs less time for review before construction begins.

Rucker told USNI News during his presentation that the Navy likes to have 52 weeks between design and construction. However, “there are cases where we made a conscious decision to reduce that down to about 30 to 40 weeks. So we reduced it, but in those areas we are micromanaging it every day as we go through, and so we feel that risk is perfectly manageable. Most of the stuff isn’t the complex stuff—it would be like the structural stuff, it’s the basic building a deck, building a foundation, building a tank.”

Pulling some of this construction ahead despite what on paper looks like more concurrency risk is what will allow the program to reach 11-percent completion before construction officially starts.

“That concurrency is not what you would think that, a person’s designing it and they’re building it in parallel,” Rucker made clear. . .

Richardson said in his recent testimony to lawmakers that he and Navy Secretary Richard V. Spencer “have made it very clear that, looking forward and anticipating those things that will inevitably arise during testing and everything in such a complex program, we need to work diligently to build more margin into the program.”

An October 8, 2019 press report states

The U.S. Navy’s program for its next-generation ballistic-missile submarine (SSBN), the Columbia class, is on track to start construction on time, but the program has a tight schedule with little margin for delay, the program manager said.

“Our biggest risk today is the supplier base,” said Capt. Jon Rucker, program manager for the Columbia SSBN, speaking Oct. 8 at the eighth annual TRIAD Conference in the Washington, D.C., area.

Rucker pointed out that when construction of the current Ohio class began, a supplier base of 17,000 companies contributed to the materiel and systems for the boat. Today, the Columbia program is pressing forward with only 3,000 suppliers.

The supply of skilled shipyard workers also is a concern to Rucker. He noted that General Dynamics Electric Boat, the prime contractor for the Columbia, is increasing its workforce to 20,000 from 17,000 workers. But the hiring is drawing skilled workers from naval shipyards that routinely maintain subs and carriers.

Rucker said that robots have been used in building the Common Missile Compartment for the Columbia class and the U.K. Royal Navy’s Dreadnought-class SSBN. Robots used in welding the missile tubes to the bottom of the hull section took 44 minutes and 8 seconds, compared with 4 days for a human worker.

Electric Boat has invested $1.8 billion in facilities to build the Columbia class and Huntington Ingalls Industries’ Newport News Shipbuilding division is spending $800 million to $900 million to support the construction, Rucker said. . .

Rucker noted that the Columbia program has a high design maturity, with a design that will be 83% at construction start. By contrast, the Ohio design was only 2% complete at construction start.

“We make sure we keep stable requirements,” he said.⁴⁰

**GAO Perspective**

A January 2021 GAO report on the Columbia-class program stated:

The Navy’s schedule for constructing the first submarine of the new Columbia class is threatened by continuing challenges with the computer-aided software tool that Electric Boat, the lead shipbuilder, is using to design the submarine. These challenges will likely impede construction because the shipbuilder is late in completing design products used for building the submarine. To ensure construction begins on schedule, the Navy modified its design contract with Electric Boat to include an option for constructing the first two submarines and requested sufficient authority from Congress for fiscal year 2021 to exercise it. Navy officials stated, however, that the Navy’s budget request is lower than its current cost estimate, and it is not informed by an independent cost assessment. As a result, the program will likely need more funding to reflect the increased estimate.

Quality problems with supplier materials caused delays during early construction. These quality problems included missile tubes... with defective welds. As the shipbuilders expand outsourcing to suppliers, quality assurance oversight at supplier facilities will be critical for avoiding further delays.

However, the Navy has not comprehensively reassessed when to seek additional inspections at supplier facilities that could better position it to identify quality problems early enough to limit delays.⁴¹

A June 2020 GAO report assessing selected major DOD weapon acquisition programs additionally stated the following regarding the Columbia-class program:

**Technology Maturity and Design Stability**

The Columbia class program continues to monitor one critical technology—the stern area system, which it anticipates will reach maturity in mid-2022. The Navy reports that another technology it previously identified as critical—a carbon dioxide removal system—has matured to the point it is no longer considered critical. In December 2017, we reported that the nuclear reactor, integrated power system, propulsor and shafting met GAO’s definition of critical technologies, but the Navy did not identify them as such.

Navy officials reported that the nuclear reactor is mature as of late 2018 based on its evaluation of test data, but several other technologies we previously identified as critical remain immature. Manufacturing challenges delayed the delivery of the integrated power system’s first production-representative motor by 2 years, from 2017 to 2019. The Navy still plans to concurrently test the motor, update its design, and build the lead submarine’s motor, then deliver the integrated power system to the shipyard in October 2022 as scheduled despite the compressed timeframe created by this delay. Finally, the Navy does not expect the propulsor and shafting to reach maturity until after the lead submarine is delivered in fiscal year 2026, because the Navy does not plan to test all components together in their final form, fit, and function prior to delivery. If deficiencies in these

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immature technologies emerge during testing, they could cause costly and time-intensive
design changes and re-work, jeopardizing the lead submarine’s first patrol date.

As of September 2019, the shipbuilder had completed 100 percent of the basic and
functional design of the submarine—consistent with best practices, but risks to design
stability remain. Design stability is based on assumptions about the final form, fit, and
function of critical technologies and how those technologies will perform in a realistic
environment, which the program has not fully demonstrated. Further, a key tenet of the
program’s cost and schedule goals assumes that the shipbuilder will complete 83 percent
of detail design by October 2020. Over the past year, the shipbuilder missed its monthly
detail design goals due to inefficient design software. Program officials report the
shipbuilder increased its design staff in an effort to recover its schedule. However, delayed
detail designs are impacting material orders, slowing construction progress, and
jeopardizing the design completion goal.

Production Readiness
The Navy plans to begin construction in October 2020, but already began some work
starting in December 2018. Through its advance construction efforts the Navy believes that
the shipbuilder can achieve the lead submarine’s aggressive 84-month construction
schedule. For example, the Navy has been constructing missile tubes for the common
missile compartment since 2014 to prove production capabilities. However, in 2018 and
2019 the shipbuilder found that some tubes the Navy planned to install on the lead
submarine had weld defects. As a result, the shipbuilder will produce a replacement missile
tube section for the lead submarine. Navy officials report they are still assessing the cost
and schedule impacts of this change due to repair delays and issues with a second tube
vendor.

Software and Cybersecurity
The program involves a software development effort, but it does not track software
development as part of its cost and schedule reporting structure. According to program
officials, they do not track costs in part because some of their software was developed by
another Navy program, and other software is reused from other ships with minor
modifications.

The program has an approved cybersecurity strategy and has completed several
cybersecurity assessments, including adversarial assessments during developmental and
operational testing. The program is scheduled to complete an evaluation for potential
cybersecurity vulnerabilities in December 2020.

Other Program Issues
Supplier quality and capacity continue to pose a risk to the lead submarine’s delivery
schedule. After discovering defective missile tube welds, the Navy and shipbuilder
reviewed supplier quality assurance practices and found weld quality problems throughout
the industrial base due to increased demand from shipbuilding programs and a reduction in
independent supplier oversight. The Navy is increasing oversight of high-risk suppliers and
investing in improving quality. At the same time, the Navy has accelerated its plans to
finalize negotiations and award the shipbuilder a contract option for the first two
submarines from October to May 2020. The Navy plans to exercise the option in early
fiscal year 2021.

Program Office Comments
We provided a draft of this assessment to the program office for review and comment. The
program office provided technical comments, which we incorporated where appropriate.
The program office stated that an updated cost estimate is being finalized to inform lead
submarine funding. According to the program, the Navy recognizes that its supplier base
remains high risk and is committed to increased oversight on manufacturing issues and
readiness assessments. The program said it complies with all Navy, DOD, and statutory requirements for managing critical technologies, and that proving the technologies in a relevant environment would add costs and delay building the lead submarine.42

**Reported Effort to Reduce Construction Period to Increase Schedule Margin**

A November 6, 2020, press report stated that the Navy and GD/EB have agreed to an 84-month build sequence for the lead boat but are working to shorten that scheduled construction period to 78 months to provide six months of additional margin in the schedule for absorbing unforeseen delays (and also to help reduce the ship’s construction cost).43

**Pricing of Proposed FY2021 Work**

Another issue for Congress is whether the Navy has accurately priced the work it is proposing to do in the Columbia-class program in FY2021. This is a standard oversight issue for DOD acquisition programs, but one new factor that may be considered in relation to the question is whether the Navy’s pricing of the work it is proposing to do in FY2021 will be affected by the above-discussed COVID-19 situation, and if so, in what ways.

**Risk of Cost Growth**

**Overview**

Another oversight issue for Congress is the risk of cost growth in the program. As detailed by CBO and GAO, lead ships in Navy shipbuilding programs in many cases have turned out to be more expensive to build than the Navy had estimated. As discussed in further detail below, CBO and GAO have concluded that there is a significant risk of cost growth in the Columbia-class program.

Navy officials, as discussed earlier, have stated consistently since 2013 that the Columbia-class program is the Navy’s top priority program, and that this means, among other things, that from the Navy’s perspective, the Columbia-class program will be funded, even if that comes at the expense of funding for other Navy programs. Given this, the impact of cost growth in the Columbia-class program in a situation of finite DOD funding might be not so much on the execution of the Columbia-class program itself as on the consequent affordability of other DOD programs, perhaps particularly other Navy shipbuilding programs. The issue of the potential impact of the Columbia-class program on the affordability of other DOD programs is discussed in a subsequent section of this report.

44 See Congressional Budget Office, *An Analysis of the Navy’s Fiscal Year 2019 Shipbuilding Plan*, October 2018, p. 25, including Figure 10.
Navy Perspective

Navy Confidence Level at Milestone B Was Less Than 50%

A January 30, 2020, Navy information paper provided to CRS and CBO states that, at the time of Milestone B for the Columbia-class program, the Navy had assigned a confidence level of 43% to its estimated procurement cost for the lead ship in the Columbia class and a confidence level of 46% to its estimated average procurement cost for ships 2 through 12 in program. What this means is that the Navy at the time of Milestone B had calculated that there was more than a 50% chance that the procurement costs of Columbia-class boats would turn out to be greater than what the Navy estimates. The January 30, 2020, Navy information paper states the following:

The Milestone B Service Cost Position established [in] January 2017 is the most recent analysis for the COLUMBIA program that updated risk estimates for Lead Ship End Cost less Plans and the Average Follow Ship End Cost. The confidence levels associated with the Milestone B Service Cost Position for Lead Ship End Cost less Plans and Average Follow Ship End Cost estimates are approximately 43% and 46% respectively.  

The January 30, 2020, Navy information paper provided the confidence levels and corresponding estimated unit procurement costs shown in Table 2.

Table 2. Navy Confidence Levels for Estimated Columbia-Class Unit Procurement Costs
(dollars figures in billions of constant 2019 dollars)

<table>
<thead>
<tr>
<th>Confidence level decile</th>
<th>End cost of lead ship (less plans)</th>
<th>Average end cost of ships 2-12</th>
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<tbody>
<tr>
<td>30%</td>
<td>$8.1</td>
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<tr>
<td>40%</td>
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<tr>
<td>80%</td>
<td>$9.6</td>
<td>$7.8</td>
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</table>


Notes: End cost of lead ship includes cost for the ship’s missile tube module, which was funded through the Navy’s research and development account.

Navy Confidence Level as of May 2019 Was 50%

Navy officials stated in May 2019 that during the time that has transpired since Milestone B, certain risk elements affecting the calculation of confidence levels have been retired, and that as a result, the Navy’s confidence level for its costs estimates had increased to 50%, meaning that the Navy as of May 2019 calculated that there is a 50% chance that the procurement costs of Columbia-class boats will turn out to be greater than what the Navy estimates, and a 50% chance

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that it will turn out to be less than what the Navy estimates. Navy officials also stated in May 2019 that a confidence level of 50% is where they want the Navy’s estimate to be.47

Confidence Levels Reportedly to Be Updated in 2021

The Navy reportedly will update its Columbia-class cost estimate confidence levels in 2021.48

CBO Perspective

An October 2019 CBO report on the cost of the Navy’s shipbuilding programs stated the following (emphasis added):

The cost of the 12 Columbia class submarines included in the 2020 shipbuilding plan is one of the most significant uncertainties in the Navy’s and CBO’s analyses of future shipbuilding costs.…

According to the Navy’s estimate, the cost per thousand tons for the first Columbia would be 14 percent less than that of the first Virginia class attack submarine—an improvement that would affect costs for the entire new class of ballistic missile submarines. The Navy anticipates lower costs per thousand tons for the Columbia because it plans to recycle, to the extent possible, the design, technology, and components used for the Virginia class. Furthermore, because ballistic missile submarines like the Columbia class tend to be larger and less densely built than attack submarines like the Virginia class, the Navy maintains that they will be easier to build and thus less expensive per thousand tons. The Navy has stated, however, that there is a 50 percent chance that the cost of the first Columbia and subsequent ships of the class will exceed its estimates, and CBO’s cost estimates are about 9 percent greater than the Navy’s.

The costs of lead ships of new classes of submarines built in the 1970s and 1980s provide little evidence that ballistic missile submarines are cheaper per ton to build than attack submarines…. The first Ohio class submarine was more expensive to build than the lead ships of the two classes of attack submarines built during the same period—the Los Angeles and the Improved Los Angeles. (The design of the Improved Los Angeles included the addition of 12 vertical-launch system cells.) In addition, the average cost-to-weight ratio of the first 12 or 13 ships of the class was virtually identical for the Ohio, Los Angeles, and Improved Los Angeles classes.

Moreover, although the cost by weight of lead ships for submarines had grown substantially by the 1990s, there was still little evidence that submarine size affected the cost per thousand tons. The first Virginia class submarine, which was ordered in 1998, cost about the same per thousand tons as the first Seawolf submarine even though the Seawolf is 20 percent larger and was built nine years earlier.

CBO estimates that purchasing the first Columbia class submarine would cost $14.0 billion, $700 million more than the Navy estimates. Estimating the cost of the lead ship of a class with a new design is particularly difficult because of uncertainty about how much the Navy will spend on nonrecurring engineering and detailed design. Including appropriations from 2017 to 2019, CBO estimates that, all told, 12 Columbia class submarines would cost $95 billion (of which $90 billion would occur between 2020 and 2036), or an average of $7.9 billion each—$700 million more per submarine than the Navy estimates. That average is based on the $14.0 billion estimated cost of the lead submarine and an average cost of $7.4 billion estimated for the 2nd through 12th

47 Source: Navy briefing on Columbia class program for CRS and CBO, May 13, 2019.

submarines. Research and development would cost between $14 billion and $18 billion, CBO estimates.

Overall, the Navy expects a 14 percent improvement in the cost-to-weight ratio of the Columbia class compared with the first 12 submarines in the Virginia class. Given the history of submarine construction, however, CBO is less optimistic than the Navy. CBO estimates that the Navy would realize a 6 percent improvement, stemming in part from the projected savings attributable to the concurrent production of the Columbia and Virginia class submarines.

The costs for the Columbia class submarines could be lower than the Navy and CBO project, depending on the acquisition strategy. The Navy is purchasing the submarines through the National Sea-Based Deterrence Fund, which was established by the Carl Levin and Howard P. "Buck" McKeon National Defense Authorization Act for Fiscal Year 2015 (P.L. 113-291). The Congress appropriates money for the program in the Navy’s main shipbuilding account, and then DoD transfers money into the fund. The Navy could realize savings from special procurement authorities associated with that fund, such as the ability to purchase components and materials for several submarines, and possibly for other ships, at the same time.

Further savings could be considerable if, for example, lawmakers authorized the Navy to use a block-buy strategy—an approach it has used with other types of ships. A block-buy strategy allows the Navy to purchase a group of submarines over a specified period (effectively lowering the price of the ships by promising a steady stream of work for the shipyards) and to buy components and materials for the submarines in optimal amounts that minimize costs (known as economic order quantities). One disadvantage of the strategy is that if lawmakers later decided not to build all the submarines, materials that were purchased for the unbuilt ships might go unused. A block-buy strategy might also leave the Congress with less flexibility to change procurement plans or to purchase fewer submarines if lawmakers did not approve of how the program was progressing.

Costs for the Columbia class submarines could, however, exceed both the Navy’s and CBO’s estimates. The new SSBN would be the largest submarine that the United States has ever built. It is expected to reuse some technology and components from the Virginia class submarine, but it would also include many new elements, such as an all-electric drive system, an X-stern ship control system (where the rear rudders and dive planes are shaped like an X, rather than a + as on the Ohio class), a new missile compartment, and a nuclear reactor that is designed to last the entire 42-year service life of the submarine. One production challenge that has already occurred on the new SSBN is that its missile tubes required many welds to be redone, further tightening the Columbia class schedule. Such challenges are not uncommon on lead ships, and they may indicate future difficulties. First ships of a new class often experience substantial cost growth….

**GAO Perspective**

An April 2019 GAO report on the Columbia-class program stated the following:

The Navy’s $115 billion procurement cost estimate is not reliable partly because it is based on overly optimistic assumptions about the labor hours needed to construct the submarines. While the Navy analyzed cost risks, it did not include margin in its estimate for likely cost overruns. The Navy told us it will continue to update its lead submarine cost estimate, but an independent assessment of the estimate may not be complete in time to inform the Navy’s 2021 budget request to Congress to purchase the lead submarine. Without these reviews, the cost estimate—and, consequently, the budget—may be unrealistic. A reliable

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cost estimate is especially important for a program of this size and complexity to help ensure that its budget is sufficient to execute the program as planned.

The Navy is using the congressionally-authorized National Sea-Based Deterrence Fund to construct the Columbia class. The Fund allows the Navy to purchase material and start construction early on multiple submarines prior to receiving congressional authorization and funding for submarine construction. The Navy anticipates achieving savings through use of the Fund, such as buying certain components early and in bulk, but did not include the savings in its cost estimate. The Navy may have overestimated its savings as higher than those historically achieved by other such programs. Without an updated cost estimate and cost risk analysis, including a realistic estimate of savings, the fiscal year 2021 budget request may not reflect funding needed to construct the submarine.50

Cost-Plus Incentive Fee (CPIF) Contract

Another aspect of the issue of the risk of cost growth in the program concerns the Navy’s intent to use a cost-plus incentive fee (CPIF) contract rather than a fixed-priced contract to procure the first two ships in the class. Skeptics could argue that using a CPIF contract will increase the risk of cost growth on the first two ships because it will insulate the builders from much of the financial risk of cost growth, providing them with a reduced incentive to control costs. They could argue that while the Navy has used cost-plus type contracts for lead ships in other shipbuilding programs, the Navy in this case is proposing to use one for a two-ship contract, extending the risk of cost growth to the second ship in the program. They could argue that while insulating builders from the risks and uncertainties of building lead ships has been a traditional shipbuilding consideration, the risks in this case are to be reduced by the Navy’s strategy of bringing the Columbia-class design to a high state of completion prior to starting construction on the lead ship.

Supporters of using a cost-plus type contract could argue that doing so is a traditional approach for procuring a lead ship in a Navy shipbuilding program that recognizes that the lead ship in effect serves as the program’s prototype and thus presents the builders with substantial risks and uncertainties regarding construction costs, even with a design that has been brought to a high state of completion prior to starting construction. They could argue that this is particularly true in this case, given that this is the first lead ship in a Navy SSBN program to start construction in about 47 years.51 They could argue that builders will still have an incentive to control costs because of the incentive fee in the contract, and because they understand that cost growth in the Columbia-class program could reduce funding available for other Navy priorities, including procurement of Virginia-class attack submarines that these firms also build.

Program Affordability and Impact on Other Navy Shipbuilding Programs

Another issue for Congress—one that observers have focused on for several years—concerns the potential impact of the Columbia-class program on funding that will be available for other Navy programs, including other shipbuilding programs, particularly during the 10-year period FY2026-FY2035, when the Navy plans to procure one Columbia-class boat per year. Other things held equal, cost growth in the Columbia-class program (see the earlier discussion of the risk of cost


51 The lead ship in the Ohio-class SSBN program was procured in FY1974—47 years before the scheduled FY2021 procurement date for the lead ship in the Columbia-class program.
growth in the program) could reinforce concerns about the potential impact of the Columbia-class program on funding that will be available for other Navy programs, including other shipbuilding programs. Even without such cost growth, however, this issue would remain as a matter of concern.

Starting in FY2026, when the Navy plans to procure one Columbia-class boat per year for a period of 10 years, the Navy estimates that the Columbia-class program will require, in constant FY2019 dollars, roughly $7 billion per year in procurement funding. Several years ago, when the Navy’s shipbuilding budget was being funded at a level of roughly $14 billion per year, observers were concerned that the Columbia-class program during the period FY2026-FY2035 could absorb as much as half of the Navy’s shipbuilding budget, leaving relatively little funding available for all other Navy shipbuilding programs. Over the last several years, the Navy’s shipbuilding budget has been increased to an annual funding level of roughly $24 billion per year. In a context of a shipbuilding budget of roughly $24 billion per year, a Columbia-class requirement for roughly $7 billion per year does not loom as large proportionately as it once did. Concerns remain, however, about funding that will be available for the procurement of other kinds of ships. The Navy’s report on its FY2020 30-year shipbuilding plan states the following:

The fiscal impact of the new SSBN begins in FY2023 with advanced procurement [funding], and then increases in FY2026 with full annual procurements. This represents Navy’s largest fiscal challenge for near-term budgets and could impact the pace of procuring other ship types – potentially causing a drop below the steady profiles [shown elsewhere in this report].

At a March 27, 2019, hearing before the Seapower subcommittee of the Senate Armed Services Committee on Navy shipbuilding programs, Navy officials testified that

the COLUMBIA Class program remains the Navy’s number one acquisition priority program and is on track to start construction in October 2020 and deliver to pace the retirement of our current ballistic missile submarines, deploying for its first patrol in FY 2031. To better align focus and resources and ensure successful delivery of this program to the Fleet, DON has established Program Executive Office COLUMBIA. Additional resources above the Navy’s [budget] topline will be required for the Navy to fund serial production of the COLUMBIA Class SSBN and maintain its planned shipbuilding profile.

The creation of the National Sea-Based Deterrence Fund (NSBDF) and the amending of the statute governing the fund to include special acquisition authorities can be viewed as one response to concerns about the potential impact of the Columbia-class program on funding that will be available for other Navy programs, including other shipbuilding programs. For additional information about the NSBDF, see Appendix E.

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52 See U.S. Navy, Report to Congress on the Annual Long-Range Plan for Construction of Naval Vessels for Fiscal Year 2020, Figure A4-1 on p. 18.


54 Statement of The Honorable James F. Geurts, Assistant Secretary of the Navy for Research, Development and Acquisition ASN(RD&A) and Vice Admiral William R. Merz, Deputy Chief of Naval Operations for Warfare Systems (OPNAV N9) and Lieutenant General David H. Berger, Deputy Commandant, Combat Development and Integration & Commanding General, Marine Corps Combat Development Command, before the Subcommittee on Seapower of the Senate Armed Services Committee on the Department of the Navy Fiscal Year 2020 Budget Request for Shipbuilding Programs, March 27, 2019, p. 6.
Another potential option for reducing the potential impact of the Columbia-class program on funding that will be available for other Navy programs, including other shipbuilding programs, would be to reduce the Columbia-class program to something fewer than 12 boats. Over the years, for various reasons, some observers have advocated or presented options for an SSBN force of fewer than 12 SSBNs. A November 2013 CBO report on options for reducing the federal budget deficit, for example, presented an option for reducing the SSBN force to 8 boats as a cost-reduction measure.55 Earlier CBO reports have presented options for reducing the SSBN force to 10 boats as a cost-reduction measure.56 CBO reports that present such options also provide notional arguments for and against the options. A June 2010 report by a group known as the Sustainable Defense Task Force recommended reducing the SSBN force to 7 boats,57 a September 2010 report from the Cato Institute recommended reducing the SSBN force to 6 boats,58 and a September 2013 report from a group organized by the Stimson Center recommended reducing the force to 10 boats.59

Views on whether a force of fewer than 12 Columbia-class boats would be appropriate could depend on, among other things, assessments of strategic nuclear threats to the United States and the role of SSBNs in deterring such threats as a part of overall U.S. strategic nuclear forces, as influenced by the terms of strategic nuclear arms control agreements.60 Reducing the number of SSBNs below 12 could also raise a question as to whether the force should continue to be homeported at both Bangor, WA, and Kings Bay, GA, or consolidated at a single location. The Navy’s position is that the current requirement for having a certain number of SSBNs on patrol translates into a need for a force of 14 Ohio-class boats, and that this requirement can be met in the future by a force of 12 Columbia-class boats.

### Industrial-Base Challenges of Building Both Columbia- and Virginia-Class Boats

Another oversight issue for Congress concerns potential industrial-base challenges of building both Columbia-class boats and Virginia-class attack submarines (SSNs) at the same time, particularly as procurement of Virginia-class submarines shifts to production of a new and larger version of the Virginia-class design that incorporates an additional mid-ship section called the Virginia Payload Module (VPM).61 Observers have expressed concern about the industrial base’s capacity for building both Columbia- and Virginia-class boats without encountering bottlenecks or other production problems in one or both of these programs. Concerns about the ability of the submarine construction industrial base to execute an eventual procurement rate of two VPM-equipped Virginia-class boats and one Columbia-class boat per year have been heightened by

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60 For further discussion, see CRS Report RL33640, *U.S. Strategic Nuclear Forces: Background, Developments, and Issues*, by Amy F. Woolf.
61 For more on the VPM, see CRS Report RL32418, *Navy Virginia (SSN-774) Class Attack Submarine Procurement: Background and Issues for Congress*, by Ronald O'Rourke.
recent reports of challenges faced by the two submarine-construction shipyards (GD/EB and HII/NNS), as well as submarine component supplier firms in meeting scheduled delivery times for Virginia-class boats as the Virginia-class program transitions over time from production of two “regular” Virginia-class boats per year to two VPM-equipped boats per year.62 Potential oversight questions for Congress include the following:

- Do the Navy and the submarine builders agree on the question of the capacity of the industrial base to support various potential Columbia- and Virginia-class workloads?
- What steps are the Navy, the submarine builders, and submarine supplier firms taking to bring the capacity of the industrial base more into alignment with desired submarine procurement rates? What are the costs of these steps, and what portion of these costs will be borne by the government?

Regarding the second bullet point above, a November 7, 2019, press report states

The Navy and submarine builders General Dynamics Electric Boat and Newport News Shipbuilding are executing a recovery plan to get Block IV Virginia-class submarine production back on track, after the last five submarines in Block III delivered late.

The Virginia-class program had previously been held up as a model of efficient procurement, as the boats were delivering on-cost and on-schedule—or at times beating cost and schedule—and former Navy Secretary Ray Mabus grew to joke about the program as having a punch-card rewards program to get 10 subs for the price of nine. Delivery times also dropped from 84 months to 72 and then to 66, on their way down to 60 months for Block IV.

But as the program moved from building one a year to two a year, the subs stopped delivering on time.

“The way we build our submarines, there’s four super modules [that make up each boat]: two built at EB, two built at Newport News. From their module perspective, they have to deliver a module (one of each kind) every six months. And you look the entire fabrication, from the pipe shop to pre-fab to sub-modules to modules, when you’re at that cadence of two per year, every part of that assembly line must be on cadence. At the pre-fab, at the sub-module, the footprint, the people, the tools, the procedures. So what we learned is, if you get out of cadence in any part of that step, you’re going to impact final assembly and test. So that’s what happened,” Rear Adm. David Goggins, the program executive officer for submarines, said in response to a USNI News question during a question-and-answer session at the Naval Submarine League’s annual symposium.

“So the companies have put together a recovery plan. We have the metrics. And the key thing is getting back to cadence across the entire production line, from the pipe shop, pre-

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Speaking to USNI News after the event, Goggins said that Newport News Shipbuilding had expanded its footprint at its Virginia shipyard to try to keep up with the higher workload, which wouldn’t be sustainable in the long-run as the shipyard also begins work on the upcoming Columbia-class ballistic missile submarine program.

“At Newport News they expanded to additional footprint, and now the key thing is, over the next year and a half, through the end of next year, is getting those modules completed on schedule,” Goggins told USNI News.

“So by the end of next year, we’re back to cadence and using the planned footprint with the planned resources to go execute module deliveries.”

He said metrics are in place to ensure the company is on track to meet this goal. Asked if any significant hurdles remain, he said, “they need to go execute the plan. They have the people, they have the footprint, they have the tooling; they just have to go execute, which they’re doing today.”

Tom Plante, the director of strategic planning for Electric Boat, told USNI News during a September visit to the Connecticut shipyard that some of the vendors were unable to keep up with the faster pace of shipbuilding, either sending parts late or sending parts with deficiencies that had to be later ripped out of modules and replaced.

“We were challenged to meet our schedules in Block IV, and some of that is program execution, some of that is ripples caused by [continuing resolutions] and funding and plus-ups,” Plante said.

“If we get off that rhythm, if we get off that cadence, that causes these ripples, and it takes multiple ships to work through that. If you have a supply problem—non-conforming material comes in and I’ve got to stop, I’ve got to go assess, I’ve got to rip things out, I’ve got to re-do things—then that all adds time and cost to construction execution by shipbuilders.”

Goggins said Wednesday [November 6] that it would be important to keep the recovery plan on track and get the Virginia production line under control so problems don’t spill over and affect the Columbia class of SSBNs.

“The key thing is getting back to cadence across the entire production line, and that is needed to ensure the success of the Columbia program, which is key,” the rear admiral said.

Despite the challenge keeping up with the faster delivery schedule, Goggins said the Virginia-class submarines have been delivering at ever-higher quality. The future Delaware (SSN-791) completed its sea trials on Oct. 10 and delivered on Oct. 25 and was the highest-quality sub delivered to date, according to the Board of Inspection and Survey (INSURV) report, Goggins said.63

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Legislative Activity for FY2021

Summary of Congressional Action on FY2021 Funding Request

Table 3 below summarizes congressional action on the Navy's FY2021 funding request for the Columbia-class program. As part of its FY2021 budget submission, the Navy is requesting authority to use incremental funding to fund the first two ships in the class.64

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<th>Request</th>
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| Department of Energy (DOE) funding  |         |               |               |        |       |       |
| Naval Reactors—Columbia-class reactor systems development | 64.7    | 64.7          | 64.7          | 64.7   | 64.7  | 64.7  |

Source: Navy FY2021 budget submission and committee and conference reports, explanatory statements on FY2021 National Defense Authorization Act and FY2021 DOD Appropriations Act, and (for appropriations figures for DOE Naval Reactors funding), committee and conference reports on the FY2021 Energy and Water Development and Related Agencies Appropriations Act.

Notes: PE means Program Element, that is, a research and development line item. A Program Element may include several projects. PE0603570N/Project 3219 is the SSBN(X) reactor plant project within the PE for Advanced Nuclear Power Systems. PE0603595N/Project 3220 is the Sea-Based Strategic Deterrent (SBSD) Advanced Submarine System Development project within the PE for Ohio Replacement. HASC is House Armed Services Committee; SASC is Senate Armed Services Committee; HAC is House Appropriations Committee; SAC is Senate Appropriations Committee; Conf. is conference agreement. SCN is Shipbuilding and Conversion, Navy; NSBDF is National Sea-Based Deterrence Fund. The procurement funding requested for FY2018 is advance procurement (AP) funding.

For more on incremental funding, see CRS Report RL31404, Defense Procurement: Full Funding Policy—Background, Issues, and Options for Congress, by Ronald O'Rourke and Stephen Daggett, and CRS Report RL32776, Navy Ship Procurement: Alternative Funding Approaches—Background and Options for Congress, by Ronald O'Rourke.

House

The House Armed Services Committee, in its report (H.Rept. 116-442 of July 9, 2020) on H.R. 6395, recommended the funding levels shown in the HASC column of Table 3.

Section 1023 of H.R. 6395 as reported by the committee states:

SEC. 1023. USE OF NATIONAL SEA-BASED DETERRENCE FUND FOR INCREMENTALLY FUNDED CONTRACTS TO PROVIDE FULL FUNDING FOR COLUMBIA CLASS SUBMARINES.

Section 2218a(h)(1) of title 10, United States Code, is amended by striking “and properly phased installment payments” and inserting “, properly phased installment payments, and full funding for the first two Columbia 2 class submarines”.

H.Rept. 116-442 states:

Submarine Supplier Development

The committee recognizes that the submarine supply base lost approximately 12,000 suppliers since the end of the Cold War. Material provided by the submarine industrial base is planned to grow by more than 200 percent over the next 5 years, after more than two decades of nurturing a fragile industrial base where 75 percent of funding for supplier material was awarded to single or sole-source suppliers. Congress authorized and appropriated funding in fiscal year 2019 and fiscal year 2020 and provided flexible authorities supporting submarine industrial base expansion and stability initiatives. In fiscal year 2019, the Navy identified 324 suppliers as execution-critical and has been conducting assessments of the health and readiness of those suppliers. In the 2020 assessment, the number of critical suppliers has grown to 350, of which 61 have been identified as challenged to meet future demand. The committee believes that continued investment in supplier development will reduce material lead times and improve the ability of the submarine industrial base to meet challenging construction schedules at higher rates of production. Therefore, the committee encourages the Secretary of the Navy to include supplier development funding in future budget requests until the number of challenged suppliers has been significantly reduced. (Pages 19-20)

Senate

The Senate Armed Services Committee, in its report (S.Rept. 116-236 of June 24, 2020) on H.R. 6395, recommended the funding levels shown in the HASC column of Table 3. The recommended increase of $175.0 million for advance procurement (AP) funding is for “Submarine supplier stability.” (Page 458) Regarding this recommended increase, S.Rept. 116-236 states:

Submarine supplier stability

The budget request included $1.1 billion in line number 2 of Shipbuilding and Conversion, Navy (SCN), for Columbia-class submarine advance procurement.

The committee believes that expanding the capabilities of the second- and third-tier contractors in the submarine industrial base should lead to greater industrial base stability, cost savings, and improved efficiency as production increases to meet the Columbia-class construction schedule.
Therefore, the committee recommends an increase of $175.0 million in line number 2 for Columbia-class submarine advance procurement.

The committee directs the Secretary of the Navy to notify the congressional defense committees, in writing, within 30 days of obligating funds provided for submarine supplier stability. The notification shall include: obligation date, contractor name or names, location, description of the shortfall to be addressed, actions to be undertaken, desired end state, usable end items to be procured, period of performance, dollar amount, projected associated savings, including business case analysis, if applicable, contract name, and contract number. (Pages 29-30)

Section 121 of S. 4049 as reported by the committee states:

SEC. 121. CONTRACT AUTHORITY FOR COLUMBIA-CLASS SUBMARINE PROGRAM.

(a) CONTRACT AUTHORITY.—The Secretary of the Navy may enter into a contract, beginning with fiscal year 2021, for the procurement of up to two Columbia-class submarines.

(b) INCREMENTAL FUNDING.—With respect to a contract entered into under subsection (a), the Secretary of the Navy may use incremental funding to make payments under the contract.

(c) LIABILITY.—Any contract entered into under subsection (a) shall provide that—

1. any obligation of the United States to make a payment under the contract is subject to the availability of appropriations for that purpose; and

2. total liability of the Federal Government for termination of any contract entered into shall be limited to the total amount of funding obligated to the contract at time of termination.

Section 1025 of S. 4049 as reported by the committee states (emphasis added):

SEC. 1025. SENSE OF CONGRESS ON ACTIONS NECESSARY TO ACHIEVE A 355-SHIP NAVY.

It is the sense of Congress that to achieve the national policy of the United States to have available, as soon as practicable, not fewer than 355 battle force ships—

1. the Navy must be adequately resourced to increase the size of the Navy in accordance with the national policy, which includes the associated ships, aircraft, personnel, sustainment, and munitions;

2. across fiscal years 2021 through 2025, the Navy should start construction on not fewer than—

   A. 12 Arleigh Burke-class destroyers;
   B. 10 Virginia-class submarines;
   C. 2 Columbia-class submarines;
   D. 3 San Antonio-class amphibious ships;
   E. 1 LHA-class amphibious ship;
   F. 6 John Lewis-class fleet oilers; and
   G. 5 guided missile frigates;

3. new guided missile frigate construction should increase to a rate of between two and four ships per year once design maturity and construction readiness permit;
(4) the Columbia-class submarine program should be funded with additions to the Navy budget significantly above the historical average, given the critical single national mission that these vessels will perform and the high priority of the shipbuilding budget for implementing the National Defense Strategy;

(5) stable shipbuilding rates of construction should be maintained for each vessel class, utilizing multi-year or block buy contract authorities when appropriate, until a deliberate transition plan is identified; and

(6) prototyping of potential new shipboard sub systems should be accelerated to build knowledge systematically, and, to the maximum extent practicable, shipbuilding prototyping should occur at the subsystem-level in advance of ship design.

S.Rept. 116-232 also states:

**Submarine Construction Workforce Training Pipeline**

The budget request included $9.2 million in Research, Development, Test, and Evaluation (RDT&E), Defense-wide, for PE 67210D8Z Industrial Base Analysis and Sustainment Support.

The committee notes that, over the next decade, the submarine shipbuilding industry must hire at least 18,000 new skilled workers to support the production of the Columbia-class ballistic missile submarine and the continued construction of the Virginia-class submarine. The submarine industry has worked closely with State and local governments, community colleges, high schools, and community-based non-profits for the past several years to establish new training pipelines to support these increased hiring needs.

Thus far, such pipeline training programs have placed nearly 2,500 people in submarine industry jobs. The committee notes that additional funding will increase the throughput of these pipelines and expand them into additional States to more adequately respond to the hiring demand.

Therefore, the committee recommends an increase of $20.0 million in RDT&E, Defense-wide, for PE 67210D8Z for increasing the submarine construction workforce training pipeline. (Page 124)

**Conference**

The conference report (H.Rept. 116-617 of December 3, 2020) on H.R. 6395/P.L. 116-283 of January 1, 2021, recommends the funding levels shown in the authorization conference column of Table 3. The recommended increase of $130.0 million in advance procurement (AP) funding is for “Submarine supplier stability.” (PDF page 4275 of 4517)

**Section 1023** of the conference version of H.R. 6395 states:

SEC. 1023. USE OF NATIONAL SEA-BASED DETERRENCE FUND FOR INCREMENTALLY FUNDED CONTRACTS TO PROVIDE FULL FUNDING FOR COLUMBIA CLASS SUBMARINES.

(a) IN GENERAL.—Section 2218a(h)(1) of title 10, United States Code, is amended—

(1) by striking “incrementally funded contracts for” and all that follows and inserting “incrementally funded contracts for—”;

(2) by adding at the end the following new subparagraphs:

“A) advance procurement of high value, long lead time items for nuclear powered vessels to better support construction schedules and achieve cost savings through schedule reductions and properly phased installment payments; and

“B) construction of the first two Columbia class submarines.”.
(b) LIMITATION.—None of the amounts authorized to be appropriated or otherwise made available for any of fiscal years 2021 through 2023 for the Department of Defense for Shipbuilding and Conversion, Navy, for the “Ohio Replacement Submarine” line item, may be obligated or expended for the construction of SSBN 827, unless otherwise specifically provided by law.

Regarding Section 1023, H.Rept. 116-617 states:

Use of National Sea-Based Deterrence Fund for incrementally funded contracts to provide full funding for Columbia class submarines (sec. 1023)

The House bill contained a provision (sec. 1023) that would amend section 2218a(h)(1) of title 10, United States Code, by authorizing the use of incremental funding for the full funding of the first two Columbia-class submarines.

The Senate amendment contained a similar provision (sec. 121).

The Senate recedes with an amendment that would prohibit funds authorized for the full funding procurement of the Columbia-class program to be obligated or expended for the construction of SSBN-827 in fiscal years 2021, 2022, or 2023 and make technical edits. (PDF page 4005 of 4517)

H.Rept. 116-617 states:

*Sense of Congress on actions necessary to achieve a 355-ship Navy*

The Senate amendment contained a provision (sec. 1025) that would express the sense of Congress on actions necessary to implement the national policy of the United States to have available, as soon as practicable, not fewer than 355 battle force ships.

The House bill contained no similar provision.

The Senate recedes. (PDF page 4024 of 4517)


**House**

The House Appropriations Committee, in its report (H.Rept. 116-453 of July 16, 2020) on H.R. 7617, recommended the funding levels shown in the HAC column of *Table 3*. The recommended reduction of $10.514 million for line 52 is for “CMC [Common Missile Compartment] design and prototype historically overbudgeted.” (Page 267) The recommended reduction of $29.296 million for procurement is for “CANES [Consolidated Afloat Networks and Enterprise Services] early to need” ($4.484 million), “Electronic warfare early to need” ($11.992 million), and “Photonics early to need” ($12.820 million). (Page 184)

In H.R. 7617 as reported by the committee, the paragraph that makes appropriations for the Shipbuilding and Conversion, Navy (SCN) appropriation account includes this provision:

… *Provided further*, That funds appropriated or otherwise made available by this Act for Columbia Class Submarine (AP) may be available for the purposes authorized by subsections (f), (g), (h) or (i) of section 2218a of title 10, United States Code, only in accordance with the provisions of the applicable subsection.
Senate

The Senate Appropriations Committee, in the explanatory statement for S. XXXX that the committee released on November 10, 2020, recommended the funding levels shown in the SAC column of Table 3. The recommended increase of $130.0 million in advance procurement (AP) funding is for “Program increase: Submarine industrial base expansion.” (Page 114)

In the bill as released by the committee on November 10, 2020, the paragraph that makes appropriations for the Shipbuilding and Conversion, Navy (SCN) appropriations account includes this provision:

… Provided further. That funds appropriated or otherwise made available by this Act for Ohio Replacement Submarine (AP) may be available for the purposes authorized by subsections (f), (g), (h) or (i) of section 2218a of title 10, United States Code, only in accordance with the provisions of the applicable subsection.

The explanatory statement for the bill released by the committee on November 10, 2020, states:

COLUMBIA Class Submarines.—The fiscal year 2021 President’s budget request includes $4,014,650,000 in Shipbuilding and Conversion, Navy, for the incrementally funded procurement of the first COLUMBIA Class submarine [CLB] and for advance procurement [AP] of eleven additional hulls of the COLUMBIA Class. The Committee notes that unprecedented acquisition and funding flexibilities have been provided by the Congress for the acquisition of the CLB, including authority to enter into economic order quantity contracts in fiscal year 2016, authority to award contracts for advance construction in fiscal year 2016, authority to award contracts for continuous production in fiscal year 2017, the expansion of such continuous production authority in fiscal year 2018, incremental funding authority for advance procurement in fiscal year 2016, authority for incremental full funding of the first two CLB hulls in fiscal year 2021, as well as sizeable additional appropriations to support the submarine industrial base for both COLUMBIA and VIRGINIA Class submarines. Additionally, in fiscal year 2021, the Navy requested 3-year AP appropriations of nuclear propulsion equipment components for the second CLB, which the Committee believes is an unprecedented use of AP, but does not object to in this instance. However, the Committee is displeased with the way this request was presented to the Congress and is concerned about the potential future such use of AP. Therefore, the Assistant Secretary of the Navy (Research, Development and Acquisition), in consultation with the Assistant Secretary of the Navy (Financial Manager and Comptroller) is directed to submit to the congressional defense committees, with submission of the President’s fiscal year 2022 budget request, a certification of the need for any 3-year AP requested in fiscal year 2022, as well as to provide a detailed execution update by component of 3-year AP appropriated in fiscal year 2021, to include any deviations from information previously provided to the congressional defense committees in support of the Navy’s 3-year AP request for nuclear propulsion equipment in fiscal year 2021.

The Committee notes that despite the significant legislative support provided by the Congress for the CLB, challenges have occurred in certain design, prototyping, and advance construction efforts of the program. In particular, ongoing missile tube issues have consumed the majority of the common missile compartment schedule margin, thereby causing additional risk to the ship construction schedule. Further, the Committee notes that despite Navy leadership’s repeated statements that the CLB is the Navy’s top acquisition priority, the Navy’s budgets and acquisition plans do not reflect that prioritization. For instance, the fiscal year 2021 budget request for the COLUMBIA Class includes $16,400,000 for the submarine industrial base, a decrease of $129,000,000 from amounts appropriated for fiscal year 2020 despite repeated statements by Navy leadership that the supplier industrial base presents the most significant risk to the program. Further, the Navy continues to inject risk into the CLB program by destabilizing the VIRGINIA Class submarine program, as addressed elsewhere in this explanatory statement. The Committee
The explanatory statement that the committee released on November 10, 2020, for the Energy and Water Development and Related Agencies appropriations bill (the source of the final funding line in Table 3) states:

**COLUMBIA–CLASS REACTOR SYSTEMS DEVELOPMENT**

The Committee recommends $64,700,000 for Columbia-Class Reactor Systems Development. Columbia-class submarines are vital to maintain our survivable deterrent. The Committee remains concerned about on-time delivery of the first Columbia-Class submarine, in part because Naval Reactors’ assertions regarding schedule margin for the propulsion plant have been inconsistent. The Committee notes that Naval Reactors has not provided the quarterly updates to the Committee that were directed last year, and directs Naval Reactors to provide the initial brief within two weeks of enactment of this act. (Page 132)

**Conference**

The explanatory statement for the final version of the FY2021 DOD Appropriations Act (Division C of H.R. 133/P.L. 116-260 of December 27, 2020, the Consolidated Appropriations Act, 2021) provides the funding levels shown in the appropriation conference column of Table 3. The reduction of $22.451 million in procurement funding is for “CANES [Consolidated Afloat Networks and Enterprise Services] early to need” ($4.484 million), “Electronic warfare early to need” ($8.904 million), and “Photonics early to need” ($9,063 million). The increase of $130.0 million in advance procurement (AP) funding is for “Program increase—submarine industrial base expansion.” (PDF page 203 of 469)

The explanatory statement for Division C of H.R. 133 states:

... *Provided further,* That funds appropriated or otherwise made available by this Act for Columbia Class Submarine (AP) may be available for the purposes authorized by subsections (f), (g), (h) or (i) of section 2218a of title 10, United States Code, only in accordance with the provisions of the applicable subsection.

The paragraph in Division C of H.R. 133 that makes appropriations for the Shipbuilding and Conversion, Navy (SCN) appropriations account includes this provision:

**COLUMBIA CLASS SUBMARINES**

The fiscal year 2021 President's budget request includes $4,014,650,000 in Shipbuilding and Conversion, Navy for the incrementally funded procurement of the first COLUMBIA Class submarine (CLB) and for advance procurement (AP) of eleven additional hulls of the COLUMBIA class. It is noted that unprecedented acquisition and funding flexibilities have been provided by the Congress for the acquisition of the CLB, including authority to enter into economic order quantity contracts in fiscal year 2016, authority to award contracts for advance construction in fiscal year 2016, authority to award contracts for continuous production in fiscal year 2017, the expansion of such continuous production authority in fiscal year 2018, incremental funding authority for advance procurement in fiscal year 2016, authority for incremental full funding of the first two CLB submarines in fiscal year 2021, and sizeable additional appropriations to support the submarine industrial base for both COLUMBIA and VIRGINIA Class submarines.

Additionally, in fiscal year 2021, the Navy requested three-year AP appropriations of nuclear propulsion equipment components for the second CLB, which is believed to be an
unprecedented use of AP but is not objected to in this agreement in this instance. However, the House and Senate Appropriations Committees are concerned about the potential use of such AP in the future. Therefore, the Assistant Secretary of the Navy (Research, Development and Acquisition), in consultation with the Assistant Secretary of the Navy (Financial Manager and Comptroller) is directed to submit to the congressional defense committees, with submission of the President's fiscal year 2022 budget request, a certification of the need for any three-year AP requested in fiscal year 2022, as well as to provide a detailed execution update by component of three-year AP appropriated in fiscal year 2021, to include any deviations from information previously provided to the congressional defense committees in support of the Navy's three-year AP request for nuclear propulsion equipment in fiscal year 2021.

It is noted that despite the significant legislative support provided by the Congress for the CLB, challenges have occurred in certain design, prototyping, and advance construction efforts of the program. In particular, ongoing missile tube issues have consumed the majority of the common missile compartment schedule margin, thereby causing additional risk to the ship construction schedule. It is further noted that despite the Navy leadership's repeated statements that the CLB is the Navy's top acquisition priority, the Navy's budgets and acquisition plans do not reflect that. For instance, the fiscal year 2021 budget request for the COLUMBIA class includes $16,400,000 for the submarine industrial base, a decrease of $129,000,000 from amounts appropriated for that purpose in fiscal year 2020, despite repeated statements by Navy leadership that the supplier industrial base presents the most significant risk to the program. Further, the Navy continues to inject risk into the CLB program by destabilizing the VIRGINIA Class submarine program, as addressed elsewhere in this explanatory statement. An additional $130,000,000 is recommended to support the submarine industrial base. Further erosion of performance of the CLB program would warrant a review of the Department of Defense and Navy acquisition enterprise as it relates to submarines. (PDF pages 207-208 of 469)
Appendix A. Summary of Past U.S. SSBN Designs

This appendix provides background information on the four SSBN classes that the United States has operated since 1959. The four classes are summarized in Table A-1. As shown in the table, the size of U.S. SSBNs has grown over time, reflecting in part a growth in the size and number of SLBMs carried on each boat. The Ohio class carries an SLBM (the D-5) that is much larger than the SLBMs carried by earlier U.S. SSBNs, and it carries 24 SLBMs, compared to the 16 on earlier U.S. SSBNs. In part for these reasons, the Ohio-class design, with a submerged displacement of 18,750 tons, is more than twice the size of earlier U.S. SSBNs.

<table>
<thead>
<tr>
<th>Table A-1. U.S. SSBN Classes</th>
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<tbody>
<tr>
<td><strong>George Washington</strong></td>
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<tr>
<td>(SSBN-598) class</td>
</tr>
<tr>
<td><strong>Number in class</strong></td>
</tr>
<tr>
<td><strong>Length</strong></td>
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<tr>
<td><strong>Beam</strong></td>
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<tr>
<td><strong>Submerged displacement</strong></td>
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<tr>
<td><strong>Number of SLBM launch tubes</strong></td>
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<tr>
<td><strong>Final type(s) of SLBM carried</strong></td>
</tr>
<tr>
<td><strong>Diameter of those SLBMs</strong></td>
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<tr>
<td><strong>Length of those SLBMs</strong></td>
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<tr>
<td><strong>Weight of each SLBM (pounds)</strong></td>
</tr>
<tr>
<td><strong>Range of SLBMs</strong></td>
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</tbody>
</table>

**Sources:** Prepared by CRS based on data in Norman Polmar, The Ships and Aircraft of the U.S. Fleet, Annapolis, Naval Institute Press, various editions, and (for SSBN decommissioning dates) U.S. Naval Vessel Register.

**Notes:** Beam is the maximum width of a ship. For the submarines here, which have cylindrical hulls, beam is the diameter of the hull.

The range of an SLBM can vary, depending on the number and weight of nuclear warheads it carries; actual ranges can be lesser or greater than those shown.

The George Washington-class boats were procured as modifications of SSNs that were already under construction. Three of the boats were converted into SSNs toward the ends of their lives and were

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65 The larger size of the Ohio-class design also reflects a growth in size over time in U.S. submarine designs due to other reasons, such as providing increased interior volume for measures to quiet the submarine acoustically, so as to make it harder to detect.
decommissioned in 1983-1985. The two boats that remained SSBNs throughout their lives were decommissioned in 1981.

All five Ethan Allen-class boats were converted into SSNs toward the ends of their lives. The boats were decommissioned in 1983 (two boats), 1985, 1991, and 1992.

Two of the Lafayette/Benjamin Franklin-class boats were converted into SSNs toward the ends of their lives and were decommissioned in 1999 and 2002. The 29 that remained SSBNs throughout their lives were decommissioned in 1986-1995. For 19 of the boats, the Poseidon C-3 was the final type of SLBM carried; for the other 12, the Trident I C-4 SLBM was the final type of SLBM carried.

A total of 18 Ohio-class SSBNs were built. The first four, which entered service in 1981-1984, were converted into SSGNs in 2002-2008. The remaining 14 boats entered service in 1984-1997. Although Ohio-class SSBNs are designed to each carry 24 SLBMs, by 2018, four SLBM launch tubes on each boat are to be deactivated, and the number of SLBMs that can be carried by each boat consequently is to be reduced to 20, so that the number of operational launchers and warheads in the U.S. force will comply with strategic nuclear arms control limits.
Appendix B. U.S.-UK Cooperation on SLBMs and the New UK SSBN

This appendix provides background information on U.S.-UK cooperation on SLBMs and the UK’s next-generation SSBN, previously called the Successor-class SSBN and now called the Dreadnought-class SSBN.

The UK’s four Vanguard-class SSBNs, which entered service in 1993-1999, each carry 16 Trident II D-5 SLBMs. Previous classes of UK SSBNs similarly carried earlier-generation U.S. SLBMs. The UK’s use of U.S.-made SLBMs on its SSBNs is one element of a long-standing close cooperation between the two countries on nuclear-related issues that is carried out under the 1958 Agreement for Cooperation on the Uses of Atomic Energy for Mutual Defense Purposes (also known as the Mutual Defense Agreement). Within the framework established by the 1958 agreement, cooperation on SLBMs in particular is carried out under the 1963 Polaris Sales Agreement and a 1982 Exchange of Letters between the two governments. The Navy testified in

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66 Although the SLBMs on UK SSBNs are U.S.-made, the nuclear warheads on the missiles are of UK design and manufacture.

67 A March 18, 2010, report by the UK Parliament’s House of Commons Foreign Affairs Committee stated the following:

During the Cold War, the UK’s nuclear co-operation with the United States was considered to be at the heart of the [UK-U.S.] ‘special relationship’. This included the 1958 Mutual Defence Agreement, the 1963 Polaris Sales Agreement (PSA) (subsequently amended for Trident), and the UK’s use of the US nuclear test site in Nevada from 1962 to 1992. The co-operation also encompassed agreements for the United States to use bases in Britain, with the right to store nuclear weapons, and agreements for two bases in Yorkshire (Fylingdales and Menwith Hill) to be upgraded to support US missile defence plans.

In 1958, the UK and US signed the Mutual Defence Agreement (MDA). Although some of the appendices, amendments and Memoranda of Understanding remain classified, it is known that the agreement provides for extensive co-operation on nuclear warhead and reactor technologies, in particular the exchange of classified information concerning nuclear weapons to improve design, development and fabrication capability. The agreement also provides for the transfer of nuclear warhead-related materials. The agreement was renewed in 2004 for another ten years.

The other major UK-US agreement in this field is the 1963 Polaris Sales Agreement (PSA) which allows the UK to acquire, support and operate the US Trident missile system. Originally signed to allow the UK to acquire the Polaris Submarine Launched Ballistic Missile (SLBM) system in the 1960s, it was amended in 1980 to facilitate purchase of the Trident I (C4) missile and again in 1982 to authorise purchase of the more advanced Trident II (D5) in place of the C4. In return, the UK agreed to formally assign its nuclear forces to the defence of NATO, except in an extreme national emergency, under the terms of the 1962 Nassau Agreement reached between President John F. Kennedy and Prime Minister Harold Macmillan to facilitate negotiation of the PSA.

Current nuclear co-operation takes the form of leasing arrangements of around 60 Trident II D5 missiles from the US for the UK’s independent deterrent, and long-standing collaboration on the design of the W76 nuclear warhead carried on UK missiles. In 2006 it was revealed that the US and the UK had been working jointly on a new ‘Reliable Replacement Warhead’ (RRW) that would modernise existing W76-style designs. In 2009 it emerged that simulation testing at Aldermaston on dual axis hydrodynamics experiments had provided the US with scientific data it did not otherwise possess on this RRW programme.

The level of co-operation between the two countries on highly sensitive military technology is, according to the written submission from Ian Kearns, “well above the norm, even for a close alliance relationship”. He quoted Admiral William Crowe, the former US Ambassador to London, who likened the UK-US nuclear relationship to that of an iceberg, “with a small tip of it sticking out, but beneath the water there is quite a bit of everyday business that goes on between our two governments in a fashion that’s unprecedented in the world.” Dr Kearns also commented that the
March 2010 that “the United States and the United Kingdom have maintained a shared commitment to nuclear deterrence through the Polaris Sales Agreement since April 1963. The U.S. will continue to maintain its strong strategic relationship with the UK for our respective follow-on platforms, based upon the Polaris Sales Agreement.”

The first Vanguard-class SSBN was originally projected to reach the end of its service life in 2024, but an October 2010 UK defense and security review report states that the lives of the Vanguard class ships will now be extended by a few years, so that the four boats will remain in service into the late 2020s and early 2030s.

The UK plans to replace the four Vanguard-class boats with three or four next-generation Dreadnought-class boats to be equipped with 12 missile launch tubes, but current UK plans call for each boat to carry eight D-5 SLBMs, with the other four tubes not being used for SLBMs. The report states that “‘Main Gate’—the decision to start building the submarines—is required around 2016.” The first new boat is to be delivered by 2028, or about four years later than previously planned.

The United States is assisting the UK with certain aspects of the Dreadnought SSBN program. In addition to the modular Common Missile Compartment (CMC), the United States is assisting the UK with the new PWR-3 reactor plant to be used by the Dreadnought SSBN. A December 2011 press report states that “there has been strong [UK] collaboration with the US [on the Dreadnought program], particularly with regard to the CMC, the PWR, and other propulsion technology,” and that the design concept selected for the Dreadnought class employs “a new propulsion plant based on a US design, but using next-generation UK reactor technology (PWR-3) and modern secondary propulsion systems.” The U.S. Navy states that:

Naval Reactors, a joint Department of Energy/Department of Navy organization responsible for all aspects of naval nuclear propulsion, has an ongoing technical exchange with the UK Ministry of Defence under the US/UK 1958 Mutual Defence Agreement. The personal bonds between the US/UK scientific and technical establishments were deeply rooted. (House of Commons, Foreign Affairs Committee, Sixth Report Global Security: UK-US Relations, March 18, 2010, paragraphs 131-135; http://www.publications.parliament.uk/pa/cm200910/cmselecmart/cmselect/cmaf1411402.htm; paragraphs 131-135 are included in the section of the report available at http://www.publications.parliament.uk/pa/cm200910/cmselecmart/cmselect/cmaf1411406.htm.)


68 Statement of Rear Admiral Stephen Johnson, USN, Director, Strategic Systems Programs, Before the Subcommittee on Strategic Forces of the Senate Armed Services Committee [on] FY2011 Strategic Systems, March 17, 2010, p. 6.


72 PWR3 means pressurized water reactor, design number 3. U.S. and UK nuclear-powered submarines employ pressurized water reactors. Earlier UK nuclear-powered submarines are powered by reactor designs that the UK designated PWR-2 and PWR-1. For an article discussing the PWR3 plant, see Richard Scott, “Critical Mass: Re-Energising the UK’s Naval Nuclear Programme,” Jane’s International Defence Review, July 2014: 42-45, 47.

US/UK 1958 Mutual Defence Agreement is a Government to Government Atomic Energy Act agreement that allows the exchange of naval nuclear propulsion technology between the US and UK.

Under this agreement, Naval Reactors is providing the UK Ministry of Defence with US naval nuclear propulsion technology to facilitate development of the naval nuclear propulsion plant for the UK’s next generation SUCCESSOR ballistic missile submarine. The technology exchange is managed and led by the US and UK Governments, with participation from Naval Reactors prime contractors, private nuclear capable shipbuilders, and several suppliers. A UK based office comprised of about 40 US personnel provide full-time engineering support for the exchange, with additional support from key US suppliers and other US based program personnel as needed.

The relationship between the US and UK under the 1958 mutual defence agreement is an ongoing relationship and the level of support varies depending on the nature of the support being provided. Naval Reactors work supporting the SUCCESSOR submarine is reimbursed by the UK Ministry of Defence.74

U.S. assistance to the UK on naval nuclear propulsion technology first occurred many years ago: To help jumpstart the UK’s nuclear-powered submarine program, the United States transferred to the UK a complete nuclear propulsion plant (plus technical data, spares, and training) of the kind installed on the U.S. Navy’s six Skipjack (SSN-585) class nuclear-powered attack submarines (SSNs), which entered service between 1959 and 1961. The plant was installed on the UK Navy’s first nuclear-powered ship, the attack submarine Dreadnought, which entered service in 1963.

The December 2011 press report states that “the UK is also looking at other areas of cooperation between Dreadnought and the Ohio Replacement Programme. For example, a collaboration agreement has been signed off regarding the platform integration of sonar arrays with the respective combat systems.”75

A June 24, 2016, press report states the following:

The [U.S. Navy] admiral responsible for the nuclear weapons component of ballistic missile submarines today praised the “truly unique” relationship with the British naval officers who have similar responsibilities, and said that historic cooperation would not be affected by Thursday’s vote to have the United Kingdom leave the European Union.

Vice Adm. Terry Benedict, director of the Navy’s Strategic Systems Programs, said that based on a telephone exchange Thursday morning with his Royal Navy counterpart, “I have no concern.” The so-called Brexit vote—for British exit—“was a decision based on its relationship with Europe, not with us. I see yesterday’s vote having no effect.”76


Appendix C. Columbia-Class Program Origin and Milestones

This appendix provides background information on the Columbia-class program’s origin and milestones.

Program Origin and Early Milestones

Although the eventual need to replace the Ohio-class SSBNs has been known for many years, the Columbia-class program can be traced more specifically to an exchange of letters in December 2006 between President George W. Bush and UK Prime Minister Tony Blair concerning the UK’s desire to participate in a program to extend the service life of the Trident II D-5 SLBM into the 2040s, and to have its next-generation SSBNs carry D-5s. Following this exchange of letters, and with an awareness of the projected retirement dates of the Ohio-class SSBNs and the time that would likely be needed to develop and field a replacement for them, DOD in 2007 began studies on a next-generation sea-based strategic deterrent (SBSD). The studies used the term sea-based strategic deterrent (SBSD) to signal the possibility that the new system would not necessarily be a submarine.

An Initial Capabilities Document (ICD) for a new SBSD was developed in early 2008 and approved by DOD’s Joint Requirements Oversight Committee (JROC) on June 20, 2008. In July 2008, DOD issued a Concept Decision providing guidance for an analysis of alternatives (AOA) for the program; an acquisition decision memorandum from John Young, DOD’s acquisition executive, stated the new system would, barring some discovery, be a submarine. The Navy established an Columbia-class program office at about this same time. The AOA reportedly began in the summer or fall of 2008. The AOA was completed, with final brief to the Office of the Secretary of Defense (OSD), on May 20, 2009. The final AOA report was completed in September 2009. An AOA Sufficiency Review Letter was signed by OSD’s Director, Cost Assessment & Program Evaluation (CAPE) on December 8, 2009. The AOA concluded that a new-design SSBN was the best option for replacing the Ohio-class SSBNs. (For

77 In February 2007, the commander of U.S. Strategic Command (STRATCOM) commissioned a task force to support an anticipated Underwater Launched Missile Study (ULMS). On June 8, 2007, the Secretary of the Navy initiated the ULMS. Six days later, the commander of STRATCOM directed that a Sea Based Strategic Deterrent (SBSD) capability-based assessment (CBA) be performed. In July 2007, the task force established by the commander of STRATCOM provided its recommendations regarding capabilities and characteristics for a new SBSD. (Source: Navy list of key events relating to the ULMS and SBSD provided to CRS and the Congressional Budget Office (CBO) on July 7, 2008.)

78 On February 14, 2008, the SBSD ICD was approved for joint staffing by the Navy’s Resources and Requirements Review Board (R3B). On April 29, 2008, the SBSD was approved by DOD’s Functional Capabilities Board (FCB) to proceed to DOD’s Joint Capabilities Board (JCB). (Source: Navy list of key events relating to the ULMS and SBSD provided to CRS and CBO on July 7, 2008.)

79 Navy briefing to CRS and CBO on the SBSD program, July 6, 2009.

80 Navy briefing to CRS and CBO on the SBSD program, July 6, 2009.

81 An August 2008 press report states that the program office, called PMS-397, “was established within the last two months.” (Dan Taylor, “Navy Stands Up Program Office To Manage Next-Generation SSBN,” Inside the Navy, August 17, 2008.


Navy Columbia (SSBN-826) Class Ballistic Missile Submarine Program

a June 26, 2013, Navy blog post discussing options that were examined for replacing the Ohio-class SSBNs, see Appendix D.)

The program’s Milestone A review meeting was held on December 9, 2010. On February 3, 2011, the Navy provided the following statement to CRS concerning the outcome of the December 9 meeting:

The OHIO Replacement Program achieved Milestone A and has been approved to enter the Technology Development Phase of the Dept. of Defense Life Cycle Management System as of Jan. 10, 2011.

This milestone comes following the endorsement of the Defense Acquisition Board (DAB), chaired by Dr. Carter (USD for Acquisition, Technology, and Logistics) who has signed the program’s Milestone A Acquisition Decision Memorandum (ADM).

The DAB endorsed replacing the current 14 Ohio-class Ballistic Missile Submarines (SSBNs) as they reach the end of their service life with 12 Ohio Replacement Submarines, each comprising 16, 87-inch diameter missile tubes utilizing TRIDENT II D5 Life Extended missiles (initial loadout). The decision came after the program was presented to the Defense Acquisition Board (DAB) on Dec. 9, 2010.

The ADM validates the program’s Technology Development Strategy and allows entry into the Technology Development Phase during which warfighting requirements will be refined to meet operational and affordability goals. Design, prototyping, and technology development efforts will continue to ensure sufficient technological maturity for lead ship procurement in 2019.84

January 2017 Milestone B Approval

On January 4, 2017, DOD gave Milestone B approval to the Columbia-class program. Milestone B approval, which permits a program to enter the engineering and manufacturing development (EMD) phase, is generally considered a major milestone for a defense acquisition program, permitting the program to transition, in effect, from a research and development effort into a procurement program of record. A January 6, 2017, Navy notification to Congress on the Milestone B approval for the Columbia-class program states the following:

On 4 November 2016, Under Secretary of Defense for Acquisition, Technology and Logistics Frank Kendall chaired the Milestone B Defense Acquisition Board, and on 4 January, 2017 signed the acquisition decision memorandum approving COLUMBIA Class program’s Milestone B and designating the program as an Acquisition Category ID major defense acquisition program. Milestone B also establishes the Acquisition Program Baseline against which the program’s performance will be assessed. Additionally, this decision formally authorizes entry into the Engineering and Manufacturing Development Phase of an acquisition program, permitting the transition from preliminary design to detail design, using Shipbuilding and Conversion, Navy (SCN) funds. Cost estimates for this program have been rebaselined from CY2010 dollars to CY2017 dollars in accordance with DoDI 5000.02, Rev p, dated 7 January 2015.

The MS B Navy Cost Estimate for Average Follow Ship End Cost (hulls 2-12) in 2010$ using specific shipbuilding indices is $5.0 billion, a $600 million reduction from the MS A estimate, which nearly achieves the affordability target of $4.9 billion set at MS A. To continue cost control, the Navy will focus on:

• Stable operational and technical requirements
• High design maturity at construction start

84 Source: Email from Navy Office of Legislative Affairs to CRS, February 3, 2011.
• Detailed plans to ensure manufacturing readiness including robust prototyping efforts and synergies with other nuclear shipbuilding programs

• Aggressive cost reduction actions

Affordability caps have been assigned that are consistent with current cost estimates and reasonable margins for cost growth. Relative to Milestone A, these estimates have been updated to adjust Base Year from 2010 to 2017, a standard practice to match Base Year with the year of Milestone B approval. The MS A unit cost affordability target ($4.9 billion in CY2010$ using Navy indices) used a unique metric, “Average Follow-on Ship End Cost,” which accounted for hulls 2-12. From Milestone B forward, the affordability cap for the unit cost will be measured by using the Average Procurement Unit Cost (APUC), which includes all 12 hulls. The Affordability Cap of $8.0 billion in CY2017$ is based upon the approved APUC estimate of $7.3 billion plus 10%....

The Navy and industry are currently negotiating the detail design and construction (DD&C) contract, which is expected to award in early 2017. With negotiations continuing on the DD&C contract, the Navy has ensured the COLUMBIA Program design effort will continue without interruption. The Navy issued a contract modification to allow execution of SCN for detail design on the existing R&D contract. With this modification in place, detail design efforts that had initially planned to transition to the DD&C contract, will continue on the current R&D contract to ensure continued design progress. With the Milestone B approval and the appropriation of $773M in FY17 SCN under the second Continuing Resolution, funding is now available to execute detail design. In accordance with 10 U.S.C. §2218a and the FY17 National Defense Authorization Act, the Navy deposited the FY17 SCN into the National Sea-Based Deterrence Fund (NSBDF). The first installment of funding will be executed on the existing R&D contract, which allows transition into detail design and continued design progress until the award of the DD&C contract.85

Appendix D. Design of Columbia-Class Boats

This appendix provides additional background information on the design for the Columbia-class boats.

Some Key Design Features

The Columbia-class design will reflect the following:

- The Columbia class is being designed for a 42-year expected service life.\(^86\)
- Unlike the Ohio-class design, which requires a midlife nuclear refueling,\(^87\) the Columbia class is to be equipped with a life-of-the-ship nuclear fuel core (a nuclear fuel core that is sufficient to power the ship for its entire expected service life).\(^88\) Although the Columbia class will not need a midlife nuclear refueling, it will still need a midlife nonrefueling overhaul (i.e., an overhaul that does not include a nuclear refueling) to operate over its full 42-year life.
- The Columbia class is to be equipped with an electric-drive propulsion train, as opposed to the mechanical-drive propulsion train used on other Navy submarines. The electric-drive system is expected to be quieter (i.e., stealthier) than a mechanical-drive system.\(^89\)
- The Columbia class is to have SLBM launch tubes that are the same size as those on the Ohio class (i.e., tubes with a diameter of 87 inches and a length sufficient to accommodate a D-5 SLBM).
- The Columbia class will have a beam (i.e., diameter)\(^90\) of 43 feet, compared to 42 feet on the Ohio-class design,\(^91\) and a length of 560 feet, the same as that of the Ohio-class design.\(^92\)

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\(^87\) As mentioned earlier (see “Current Ohio-Class SSBNs”), the Ohio-class boats receive a midlife nuclear refueling overhaul, called an Engineered Refueling Overhaul (ERO), which includes both a nuclear refueling and overhaul work on the ship that is not related to the nuclear refueling.


\(^90\) Beam is the maximum width of a ship. For Navy submarines, which have cylindrical hulls, beam is the diameter of the hull.


\(^92\) Sydney J. Freedberg, “Navy Seeks Sub Replacement Savings: From NASA Rocket Boosters To Reused Access
• Instead of 24 SLBM launch tubes, as on the Ohio-class design, the Columbia class is to have 16 SLBM launch tubes.

• As noted earlier, although the Columbia-class design has fewer SLBM tubes than the Ohio-class design, it is larger than the Ohio-class design in terms of submerged displacement. The Columbia-class design has a reported submerged displacement of 20,815 tons (as of August 2014), compared to 18,750 tons for the Ohio-class design.\(^{93}\) The Columbia-class design, like the Ohio-class design before it, will be the largest submarine ever built by the United States.

• The Navy states that “owing to the unique demands of strategic relevance, [Columbia-class boats] must be fitted with the most up-to-date capabilities and stealth to ensure they are survivable throughout their full 40-year life span.”\(^ {94} \)

June 2013 Navy Blog Post Regarding Ohio Replacement Options

A June 26, 2013, blog post by Rear Admiral Richard Breckenridge, the Navy’s Director for Undersea Warfare (N97), discussing options that were examined for replacing the Ohio-class SSBNs, stated the following:

Over the last five years, the Navy—working with U.S. Strategic Command, the Joint Staff and the Office of the Secretary of Defense—has formally examined various options to replace the Ohio ballistic missile submarines as they retire beginning in 2027. This analysis included a variety of replacement platform options, including designs based on the highly successful Virginia-class attack submarine program and the current Ohio-class ballistic missile submarine. In the end, the Navy elected to pursue a new design that leverages the lessons from the Ohio, the Virginia advances in shipbuilding and improvements in cost-efficiency.

Recently, a variety of writers have speculated that the required survivable deterrence could be achieved more cost effectively with the Virginia-based option or by restarting the Ohio-class SSBN production line. Both of these ideas make sense at face value—which is why they were included among the alternatives assessed—but the devil is in the details. When we examined the particulars, each of these options came up short in both military effectiveness and cost efficiency.

**Virginia-based SSBN design with a Trident II D5 missile.** An SSBN design based on a Virginia-class attack submarine with a large-diameter missile compartment was rejected due to a wide range of shortfalls. It would:

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\(^{93}\) Navy information paper on Columbia-class program dated August 11, 2014, provided to CBO and CRS on August 11, 2014.

\(^{94}\) U.S. Navy, *Report to Congress on Annual Long-Range Plan for Construction of Naval Vessels for FY 2011*, February 2010, p. 24. See also Mike McCarthy, “Navy Striving To Reduce Detectability Of Next Boomers,” *Defense Daily*, February 6, 2015: 1. In an article published in June 2012, the program manager for the Columbia-class program stated that “the current configuration of the Ohio replacement is an SSBN with 16 87-inch-diameter missile tubes, a 43-foot-diameter hull, electric-drive propulsion, [an] X- stern, accommodations for 155 personnel, and a common submarine radio room tailored to the SSBN mission.” (Dave Bishop, “What Will Follow the Ohio Class?” *U.S. Naval Institute Proceedings*, June 2012: 31. See also Sam LaGrone and Richard Scott, “Strategic Assets: Deterrent Plans Confront Cost Challenges,” *Jane’s Navy International*, December 2011: 15 and 16. The X- stern is also shown in Rear Admiral David Johnson, briefing to Naval Submarine League Annual Symposium [on] Expanding Undersea Dominance, October 23, 2014, briefing slide 19.) The term X- stern means that the steering and diving fins at the stern of the ship are, when viewed from the rear, in the diagonal pattern of the letter X, rather than the vertical-and horizontal pattern of a plus sign (which is referred to as a cruciform stern). The common submarine radio room is a standardized (i.e., common) suite of submarine radio room equipment that is being installed on other U.S. Navy submarines.
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• Not meet survivability (stealth) requirements due to poor hull streamlining and lack of a drive train able to quietly propel a much larger ship
• Not meet at-sea availability requirements due to longer refit times (since equipment is packed more tightly within the hull, it requires more time to replace, repair and retest)
• Not meet availability requirements due to a longer mid-life overhaul (refueling needed)
• Require a larger number of submarines to meet the same operational requirement
• Reduce the deterrent value needed to protect the country (fewer missiles, warheads at-sea)
• Be more expensive than other alternatives due to extensive redesign of Virginia systems to work with the large missile compartment (for example, a taller sail, larger control surfaces and more robust support systems)

We would be spending more money (on more ships) to deliver less deterrence (reduced at-sea warhead presence) with less survivability (platforms that are less stealthy).

Virginia-based SSBN design with a smaller missile. Some have encouraged the development of a new, smaller missile to go with a Virginia-based SSBN. This would carry forward many of the shortfalls of a Virginia-based SSBN we just discussed, and add to it a long list of new issues. Developing a new nuclear missile from scratch with an industrial base that last produced a new design more than 20 years ago would be challenging, costly and require extensive testing. We deliberately decided to extend the life of the current missile to decouple and de-risk the complex (and costly) missile development program from the new replacement submarine program. Additionally, a smaller missile means a shorter employment range requiring longer SSBN patrol transits. This would compromise survivability, require more submarines at sea and ultimately weaken our deterrence effectiveness. With significant cost, technical and schedule risks, there is little about this option that is attractive.

Ohio-based SSBN design. Some have argued that we should re-open the Ohio production line and resume building the Ohio design SSBNs. This simply cannot be done because there is no Ohio production line. It has long since been re-tooled and modernized to build state-of-the-art Virginia-class SSNs using computerized designs and modular, automated construction techniques. Is it desirable to redesign the Ohio so that a ship with its legacy performance could be built using the new production facilities? No, since an Ohio-based SSBN would:

• Not provide the required quieting due to Ohio design constraints and use of a propeller instead of a propulsor (which is the standard for virtually all new submarines)
• Require 14 instead of 12 SSBNs by reverting to Ohio class operational availability standards (incidentally creating other issues with the New START treaty limits)
• Suffer from reduced reliability and costs associated with the obsolescence of legacy Ohio system components

Once again, the end result would necessitate procuring more submarines (14) to provide the required at-sea presence and each of them would be less stealthy and less survivable against foreseeable 21st century threats.

The Right Answer: A new design SSBN that improves on Ohio: What has emerged from the Navy’s exhaustive analysis is an Ohio replacement submarine that starts with the foundation of the proven performance of the Ohio SSBN, its Trident II D5 strategic weapons system and its operating cycle. To this it adds:

• Enhanced stealth as necessary to pace emerging threats expected over its service life
• Systems commonality with Virginia (pumps, valves, sonars, etc.) wherever possible, enabling cost savings in design, procurement, maintenance and logistics.

• Modular construction and use of COTS equipment consistent with those used in today’s submarines to reduce the cost of fabrication, maintenance and modernization. Total ownership cost reduction (for example, investing in a life-of-the-ship reactor core enables providing the same at-sea presence with fewer platforms).

Although the Ohio replacement is a “new design,” it is in effect an SSBN that takes the best lessons from 50 years of undersea deterrence, from the Ohio, from the Virginia, from advances in shipbuilding efficiency and maintenance, and from the stern realities of needing to provide survivable nuclear deterrence. The result is a low-risk, cost-effective platform capable of smoothly transitioning from the Ohio and delivering effective 21st century undersea strategic deterrence.

16 vs. 20 SLBM Tubes

Overview

The Navy’s decision to design Columbia-class boats with 16 SLBM tubes rather than 20 was one of several decisions the Navy made to reduce the estimated average procurement cost of boats 2 through 12 in the program toward a Navy target cost of $4.9 billion in FY2010 dollars. Some observers were concerned that designing the Columbia class with 16 tubes rather than 20 would create a risk that U.S. strategic nuclear forces might not have enough capability in the 2030s and beyond to fully perform their deterrent role. These observers noted that to comply with the New Start Treaty limiting strategic nuclear weapons, DOD plans to operate in coming years a force of 14 Trident SSBNs, each with 20 operable SLBM tubes (4 of the 24 tubes on each boat are to be rendered inoperable), for a total of 280 tubes, whereas the Navy in the Columbia-class program is


96 At a March 30, 2011, hearing before the Strategic Forces subcommittee of the Senate Armed Services Committee, Admiral Kirkland Donald, Deputy Administrator for Naval Reactors and Director, Naval Nuclear Propulsion, National Nuclear Security Administration, when asked for examples cost efficiencies that are being pursued in his programs, stated the following:

The— the Ohio replacement [program] has been one that we’ve obviously been focused on here for—for several years now. But in the name of the efficiencies, and one of the issues as we work through the Defense Department’s acquisition process, we were the first program through that new process that Dr. [Aston] Carter [the DOD acquisition executive] headed up.

But we were challenged to—to drive the cost of that ship down, and as far as our part was concerned, one of the key decisions that was made that—that helped us in that regard was a decision to go from 20 missile tubes to 16 missile tubes, because what that allowed us to do was to down rate the—the propulsion power that was needed, so obviously, it’s a—a it’s a small[er] the reactor that you would need.

But what it also allowed us to do was to go back [to the use of existing components]. The size [of the ship] fell into the envelope where we could go back and use components that we had already designed for the Virginia class [attack submarines] and bring those into this design, not have to do it over again, but several of the mechanical components, to use those over again.

And it enabled us to drive the cost of that propulsion plant down and rely on proven technology that’s—pumps and valves and things like that don’t change like electronics do.

So we’re pretty comfortable putting that in ship that’ll be around ‘til 2080. But we were allowed to do that.

(Source: Transcript of hearing.)
planning a force of 12 SSBNs each with 16 tubes, for a total of 192 tubes, or about 31% less than 280. These observers also cited the uncertainties associated with projecting needs for strategic deterrent forces out to the year 2080, when the final Columbia-class boat is scheduled to leave service. These observers asked whether the plan to design the Columbia class with 16 tubes rather than 20 was fully supported within all parts of DOD, including U.S. Strategic Command (STRATCOM).

In response, Navy and other DOD officials stated that the decision to design the Columbia class with 16 tubes rather than 20 was carefully considered within DOD, and that they believe a boat with 16 tubes will give U.S. strategic nuclear forces enough capability to fully perform their deterrent role in the 2030s and beyond.

Testimony in 2011

At a March 1, 2011, hearing before the House Armed Services Committee, Admiral Gary Roughead, then-Chief of Naval Operations, stated the following:

I’m very comfortable with where we’re going with SSBN-X. The decision and the recommendation that I made with regard to the number of tubes—launch tubes are consistent with the new START treaty. They’re consistent with the missions that I see that ship having to perform. And even though it may be characterized as a cost cutting measure, I believe it sizes the ship for the missions it will perform.97

At a March 2, 2011, hearing before the Strategic Forces subcommittee of the House Armed Services Committee, the following exchange occurred:

REPRESENTATIVE TURNER:

General Kehler, thank you so much for your continued thoughts and of course your leadership. One item that we had a discussion on was the triad, of looking to—one of the Navy and the tube reductions of 20 to 16, as contained in other hearings on the Hill today. I would like your thoughts on the reduction of the tubes and what you see driving that, how you see it affecting our strategic posture and any other thoughts you have on that?

AIR FORCE GENERAL C. ROBERT KEHLER, COMMANDER, U.S. STRATEGIC COMMAND

Thank you, Mr. Chairman. Well, first of all, sir, let me say that the—in my mind anyway, the discussion of Trident and Ohio-class replacement is really a discussion in the context of the need to modernize the entire triad. And so, first of all, I think that it’s important for us to recognize that that is one piece, an important piece, but a piece of the decision process that we need to go through.

Second, the issue of the number of tubes is not a simple black-and-white answer. So let me just comment here for a minute.

First of all, the issue in my mind is the overall number of tubes we wind up with at the end, not so much as the number of tubes per submarine.

Second, the issue is, of course, we have flexibility and options with how many warheads per missile per tube, so that’s another consideration that enters into this mixture. Another consideration that is important to me is the overall number of boats and the operational flexibility that we have with the overall number of boats, given that some number will need to be in maintenance, some number will need to be in training, et cetera.

97 Source: Transcript of hearing.
And so those and many other factors—to include a little bit of foresight here, in looking ahead to 20 years from now in antisubmarine warfare environment that the Navy will have to operate in, all of those bear on the ultimate sideways shape configuration of a follow-on to the Ohio.

At this point, Mr. Chairman, I am not overly troubled by going to 16 tubes. As I look at this, given that we have that kind of flexibility that I just laid out; given that this is an element of the triad and given that we have some decision space here as we go forward to decide on the ultimate number of submarines, nothing troubles me operationally here to the extent that I would oppose a submarine with 16 tubes.

I understand the reasons for wanting to have 20. I understand the arguments that were made ahead of me. But as I sit here today, given the totality of the discussion, I am—as I said, I am not overly troubled by 16. Now, I don’t know that the gavel has been pounded on the other side of the river yet with a final decision, but at this point, I am not overly troubled by 16.98

At an April 5, 2011, hearing before the Strategic Forces subcommittee of the House Armed Services Committee, the following exchange occurred:

REPRESENTATIVE LARSEN:

General Benedict, we have had this discussion, not you and I, I am sorry. But the subcommittee has had a discussion in the past with regards to the Ohio-class replacement program.

The new START, though, when it was negotiated, assumed a reduction from 24 missile tubes per hole to, I think, a maximum a maximum of 20.

The current configuration [for the Columbia class], as I understand it, would move from 24 to 16.

Can you discuss, for the subcommittee here, the Navy’s rationale for that? For moving from 24 to 16 as opposed to the max of 20?

NAVY REAR ADMIRAL TERRY BENEDICT, DIRECTOR, STRATEGIC SYSTEMS PROGRAMS (SSP):

Sir, as part—excuse me, as part of the work-up for the milestone A [review for the Columbia class program] with Dr. Carter in OSD, SSP supported the extensive analysis at both the OSD level as well as STRATCOM’s analysis.

Throughout that process, we provided, from the SWS [strategic weapon system] capability, our perspective. Ultimately that was rolled up into both STRATCOM and OSD and senior Navy leadership and in previous testimony, the secretary of the Navy, the CNO, and General Chilton have all expressed their confidence that the mission of the future, given their perspectives, is they see the environment today can be met with 16.

And so, as the acquisition and the SWS provider, we are prepared to support that decision by leadership, sir.

REPRESENTATIVE LARSEN:

Yes.

And your analysis supports—did your analysis that fed into this, did you look at specific numbers then?

REARD ADMIRAL BENEDICT:

98 Source: Transcript of hearing.
Sir, we looked at the ability of the system, again, SSP does not look at specific targets with...

REPRESENTATIVE LARSEN:
Right. Yes, yes, yes.

REAR ADmirAL BENEDICT:
Our input was the capability of the missile, the number of re-entry bodies and the throw weight that we can provide against those targets and based on that analysis, the leadership decision was 16, sir.99

At an April 6, 2011, hearing before the Strategic Forces subcommittee of the Senate Armed Services Committee, the following exchange occurred:

SENATOR SESSIONS:
Admiral Benedict, according to recent press reports, the Navy rejected the recommendations of Strategic Command to design the next generation of ballistic missile submarines with 20 missile tubes instead of opting for only 16 per boat.

What is the basis for the Navy’s decision of 16? And I’m sure cost is a factor. In what ways will that decision impact the overall nuclear force structure associated with the command?

NAVY REAR ADMIRAL TERRY BENEDICT, DIRECTOR, STRATEGIC SYSTEMS PROGRAMS (SSP):
Yes, sir. SSP supported the Navy analysis, STRATCOM’s analysis, as well as the OSD analysis, as we proceeded forward and towards the Milestone A decision [on the Columbia class program] that Dr. Carter conducted.

Based on our input, which was the technical input as the—as the director of SSP, other factors were considered, as you stated. Cost was one of them. But as the secretary, as the CNO, and I think as General Kehler submitted in their testimony, that given the threats that we see today, given the mission that we see today, given the upload capability of the D-5, and given the environment as they saw today, all three of those leaders were comfortable with the decision to proceed forward with 16 tubes, sir.

SENATOR SESSIONS:
And is that represent your judgment? To what extent were you involved—were you involved in that?

REAR ADmirAL BENEDICT:
Sir, we were involved from technical aspects in terms of the capability of the missile itself, what we can throw, our range, our capability. And based on what we understand the capability of the D-5 today, which will be the baseline missile for the Ohio Replacement Program, as the director of SSP I’m comfortable with that decision.100

Section 242 Report

Section 242 of the FY2012 National Defense Authorization Act (H.R. 1540/P.L. 112-81 of December 31, 2011) required DOD to submit a report on the Columbia-class program that includes, among other things, an assessment of various combinations of boat quantities and numbers of SLBM launch tubes per boat. The text of the section is as follows:

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99 Source: Transcript of hearing.
100 Source: Transcript of hearing.
SEC. 242. REPORT AND COST ASSESSMENT OF OPTIONS FOR OHIO-CLASS REPLACEMENT BALLISTIC MISSILE SUBMARINE.

(a) Report Required- Not later than 180 days after the date of the enactment of this Act, the Secretary of the Navy and the Commander of the United States Strategic Command shall jointly submit to the congressional defense committees a report on each of the options described in subsection (b) to replace the Ohio-class ballistic submarine program. The report shall include the following:

(1) An assessment of the procurement cost and total life-cycle costs associated with each option.

(2) An assessment of the ability for each option to meet—

(A) the at-sea requirements of the Commander that are in place as of the date of the enactment of this Act; and

(B) any expected changes in such requirements.

(3) An assessment of the ability for each option to meet—

(A) the nuclear employment and planning guidance in place as of the date of the enactment of this Act; and

(B) any expected changes in such guidance.

(4) A description of the postulated threat and strategic environment used to inform the selection of a final option and how each option provides flexibility for responding to changes in the threat and strategic environment.

(b) Options Considered- The options described in this subsection to replace the Ohio-class ballistic submarine program are as follows:

1. A fleet of 12 submarines with 16 missile tubes each.
2. A fleet of 10 submarines with 20 missile tubes each.
3. A fleet of 10 submarines with 16 missile tubes each.
4. A fleet of eight submarines with 20 missile tubes each.
5. Any other options the Secretary and the Commander consider appropriate.

(c) Form- The report required under subsection (a) shall be submitted in unclassified form, but may include a classified annex.

Subsection (c) above states the report “shall be submitted in unclassified form, but may include a classified annex.”

The report as submitted was primarily the classified annex, with a one-page unclassified summary, the text of which is as follows (underlining as in the original):

The National Defense Authorization Act (NDAA) for Fiscal Year 2012 (FY12) directed the Secretary of the Navy and the Commander of U.S. Strategic Command (USSTRATCOM) to jointly submit a report to the congressional defense committees comparing four different options for the OHIO Replacement (OR) fleet ballistic missile submarine (SSBN) program. Our assessment considered the current operational requirements and guidance. The four SSBN options analyzed were:

1. 12 SSBNs with 16 missile tubes each
2. 10 SSBNs with 20 missile tubes each
3. 10 SSBNs with 16 missile tubes each
4. 8 SSBNs with 20 missile tubes each
The SSBN force continues to be an integral part of our nuclear Triad and contributes to deterrence through an assured second strike capability that is survivable, reliable, and credible. The number of SSBNs and their combined missile tube capacity are important factors in our flexibility to respond to changes in the threat and uncertainty in the strategic environment.

We assessed each option against the ability to meet nuclear employment and planning guidance, ability to satisfy at-sea requirements, flexibility to respond to future changes in the postulated threat and strategic environment, and cost. In general, options with more SSBNs can be adjusted downward in response to a diminished threat; however, options with less SSBNs are more difficult to adjust upward in response to a growing threat.

Clearly, a smaller SSBN force would be less expensive than a larger force, but for the reduced force options we assessed, they fail to meet current at-sea and nuclear employment requirements, increase risk in force survivability, and limit flexibility in response to an uncertain strategic future. Our assessment is the program of record, 12 SSBNs with 16 missile tubes each, provides the best balance of performance, flexibility, and cost meeting commander’s requirements while supporting the Nation’s strategic deterrence mission goals and objectives.

The classified annex contains detailed analysis that is not releasable to the public.\(^\text{101}\)

\(^{101}\) Report and Cost Assessment of Options for OHIO-Class Replacement Ballistic Missile Submarine, Unclassified Summary, received from Navy Legislative Affairs Office, August 24, 2012. See also Christopher J. Castelli, “Classified Navy Assessment On SSBN(X) Endorses Program Of Record,” Inside the Navy, September 10, 2012.
Appendix E. National Sea-Based Deterrence Fund (NSBDF)

This appendix provides additional background information on the National Sea-Based Deterrence Fund (NSBDF).

Created by P.L. 113-291

Section 1022 of the Carl Levin and Howard P. “Buck” McKeon National Defense Authorization Act for Fiscal Year 2015 (H.R. 3979/P.L. 113-291 of December 19, 2014) created the National Sea-Based Deterrence Fund (NSBDF), a fund in the DOD budget, codified at 10 U.S.C. 2218a, that is separate from the Navy’s regular shipbuilding account (which is formally known as the Shipbuilding and Conversion, Navy, or SCN, appropriation account).


Text as Amended

The text of 10 U.S.C. 2218a, as amended, is as follows:

§2218a. National Sea-Based Deterrence Fund

(a) Establishment.-There is established in the Treasury of the United States a fund to be known as the “National Sea-Based Deterrence Fund”.

(b) Administration of Fund.-The Secretary of Defense shall administer the Fund consistent with the provisions of this section.

(c) Fund Purposes.- (1) Funds in the Fund shall be available for obligation and expenditure only for construction (including design of vessels), purchase, alteration, and conversion of national sea-based deterrence vessels.

(2) Funds in the Fund may not be used for a purpose or program unless the purpose or program is authorized by law.

(d) Deposits.-There shall be deposited in the Fund all funds appropriated to the Department of Defense for construction (including design of vessels), purchase, alteration, and conversion of national sea-based deterrence vessels.

(e) Expiration of Funds After 5 Years.-No part of an appropriation that is deposited in the Fund pursuant to subsection (d) shall remain available for obligation more than five years after the end of fiscal year for which appropriated except to the extent specifically provided by law.

(f) Authority to Enter Into Economic Order Quantity Contracts.- (1) The Secretary of the Navy may use funds deposited in the Fund to enter into contracts known as “economic order quantity contracts” with private shipyards and other commercial or government entities to achieve economic efficiencies based on production economies for major components or subsystems. The authority under this subsection extends to the procurement...
of parts, components, and systems (including weapon systems) common with and required for other nuclear powered vessels under joint economic order quantity contracts.

(2) A contract entered into under paragraph (1) shall provide that any obligation of the United States to make a payment under the contract is subject to the availability of appropriations for that purpose, and that total liability to the Government for termination of any contract entered into shall be limited to the total amount of funding obligated at time of termination.

(g) Authority to Begin Manufacturing and Fabrication Efforts Prior to Ship Authorization.- (1) The Secretary of the Navy may use funds deposited into the Fund to enter into contracts for advance construction of national sea-based deterrence vessels to support achieving cost savings through workload management, manufacturing efficiencies, or workforce stability, or to phase fabrication activities within shipyard and manage sub-tier manufacturer capacity.

(2) A contract entered into under paragraph (1) shall provide that any obligation of the United States to make a payment under the contract is subject to the availability of appropriations for that purpose, and that total liability to the Government for termination of any contract entered into shall be limited to the total amount of funding obligated at time of termination.

(h) Authority to Use Incremental Funding to Enter Into Contracts for Certain Items.- (1) The Secretary of the Navy may use funds deposited into the Fund to enter into incrementally funded contracts for advance procurement of high value, long lead time items for nuclear powered vessels to better support construction schedules and achieve cost savings through schedule reductions and properly phased installment payments.

(2) A contract entered into under paragraph (1) shall provide that any obligation of the United States to make a payment under the contract is subject to the availability of appropriations for that purpose, and that total liability to the Government for termination of any contract entered into shall be limited to the total amount of funding obligated at time of termination.

(i) Authority for Multiyear Procurement of Critical Components to Support Continuous Production.- (1) To implement the continuous production of critical components, the Secretary of the Navy may use funds deposited in the Fund, in conjunction with funds appropriated for the procurement of other nuclear-powered vessels, to enter into one or more multiyear contracts (including economic ordering quantity contracts), for the procurement of critical contractor-furnished and Government-furnished components for critical components of national sea-based deterrence vessels. The authority under this subsection extends to the procurement of equivalent critical components common with and required for other nuclear-powered vessels.

(2) In each annual budget request submitted to Congress, the Secretary shall clearly identify funds requested for critical components and the individual ships and programs for which such funds are requested.

(3) Any contract entered into pursuant to paragraph (1) shall provide that any obligation of the United States to make a payment under the contract is subject to the availability of appropriations for that purpose and that the total liability to the Government for the termination of the contract shall be limited to the total amount of funding obligated for the contract as of the date of the termination.

(j) Budget Requests.- Budget requests submitted to Congress for the Fund shall separately identify the amount requested for programs, projects, and activities for construction (including design of vessels), purchase, alteration, and conversion of national sea-based deterrence vessels.

(k) Definitions.-In this section:
(1) The term “Fund” means the National Sea-Based Deterrence Fund established by subsection (a).

(2) The term “national sea-based deterrence vessel” means any submersible vessel constructed or purchased after fiscal year 2016 that is owned, operated, or controlled by the Department of Defense and that carries operational intercontinental ballistic missiles.

(3) The term “critical component” means any of the following:

   (A) A common missile compartment component.
   (B) A spherical air flask.
   (C) An air induction diesel exhaust valve.
   (D) An auxiliary seawater valve.
   (E) A hovering valve.
   (F) A missile compensation valve.
   (G) A main seawater valve.
   (H) A launch tube.
   (I) A trash disposal unit.
   (J) A logistics escape trunk.
   (K) A torpedo tube.
   (L) A weapons shipping cradle weldment.
   (M) A control surface.
   (N) A launcher component.
   (O) A propulsor.

**Precedents for Funding Navy Acquisition Programs Outside Navy Appropriation Accounts**

Prior to the establishment of the NSBDF, some observers had suggested funding the procurement of Columbia-class boats outside the Navy’s shipbuilding budget, so as to preserve Navy shipbuilding funds for other Navy shipbuilding programs. There was some precedent for such an arrangement:

- Construction of certain DOD sealift ships and Navy auxiliary ships was funded in past years in the National Defense Sealift Fund (NDSF), a part of DOD’s budget that is outside the Shipbuilding and Conversion, Navy (SCN) appropriation account, and also outside the procurement title of the DOD appropriations act.
- Most spending for ballistic missile defense (BMD) programs (including procurement-like activities) is funded through the Defense-Wide research and development and procurement accounts rather than through the research and development and procurement accounts of the individual military services.

A rationale for funding DOD sealift ships in the NDSF had been that DOD sealift ships perform a transportation mission that primarily benefits services other than the Navy, and therefore should not be forced to compete for funding in a Navy budget account that funds the procurement of ships central to the Navy’s own missions. A rationale for funding BMD programs together in the Defense-Wide research and development account is that this makes potential trade-offs in
spending among various BMD programs more visible and thereby helps to optimize the use of BMD funding.

**Potential Implications of NSBDF on Funding Available for Other Programs**

The NSBDF has at least two potential implications for the impact that the Columbia-class program may have on funding available in coming years for other DOD acquisition programs:

- A principal apparent intent in creating the NSBDF is to help preserve funding in coming years for other Navy programs, and particularly Navy shipbuilding programs other than the Columbia-class program, by placing funding for the Columbia-class program in a location within the DOD budget that is separate from the Navy’s shipbuilding account and the Navy’s budget in general. Referring to the fund as a national fund and locating it outside the Navy’s budget appears intended to encourage a view (consistent with an argument made by supporters of the Columbia-class program that the program is intended to meet a national military need rather than a Navy-specific need) that funding for the Columbia-class program should be resourced from DOD’s budget as a whole, rather than from the Navy’s budget in particular.

- The acquisition authorities in subsections (f), (g), (h), and (i) of 10 U.S.C. 2218a, which were added by P.L. 114-92 and P.L. 114-328, could marginally reduce the procurement costs of not only Columbia-class boats, but also other nuclear-powered ships, such as Virginia-class attack submarines and Gerald R. Ford (CVN-78) class aircraft carriers, by increasing economies of scale in the production of ship components and better optimizing ship construction schedules.

The joint explanatory statement for the FY2016 National Defense Authorization Act (S. 1356/P.L. 114-92 of November 25, 2015) directed DOD to submit a report on the “acquisition strategy to build Ohio-class replacement submarines that will leverage the enhanced procurement authorities provided in the [NSBDF] ... .” Among other things, the report was to identify “any additional authorities the Secretary [of Defense] may need to make management of the Ohio-class replacement more efficient....”102 The Navy submitted the report on April 18, 2016. The report states in part that the high cost for this unique, next generation strategic deterrent requires extraordinary measures to ensure its affordability. Further, procuring the OHO Replacement (OR), the next generation SSBN, within the current shipbuilding plan presents an extreme challenge to the Navy’s shipbuilding budget. To minimize this challenge and reduce OR schedule risk, the Navy proposes to leverage those authorities provided by the National Sea-Based Deterrence Fund (NSBDF) in conjunction with the employment of best acquisition practices on this critical program....

... the Navy is continuing to identify opportunities to further acquisition efficiency, reduce schedule risk, and improve program affordability. Most notably in this regard, the Navy is currently assessing [the concept of] Continuous Production [for producing components of Columbia-class boats more efficiently than currently scheduled] and will keep Congress

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102 Joint explanatory statement for H.R. 1735, p. 165 (PDF page 166 of 542). Following the veto of H.R. 1735, a modified bill, S. 1356, was passed and enacted into law. Except for the parts of S. 1356 that differ from H.R. 1735, the joint explanatory statement for H.R. 1735 in effect serves as the joint explanatory statement for S. 1356.
informed as we quantify the benefits of this and other initiatives that promise substantial savings....

... the Navy’s initial assessment is that the authorities and further initiatives described [in this report] will be essential to achieving the reductions to acquisition cost and schedule risk that are so critical to success on the OR program....

Section 1022 of the FY2016 NDAA authorized the use of funds in the NSBDF to enter into contracts for EOQ [Economic Order Quantity purchases of materials and equipment] and AC [advance construction activities in shipyards], and to incrementally fund contracts for AP [advance procurement] of specific components. These authorities are essential to successfully executing the OR acquisition strategy. The Navy is able to take advantage of these authorities largely due to how its submarine shipbuilding plan is phased....

Economic Order Quantity contracts provide substantial cost savings to the Navy from procuring materials and equipment in bulk quantities. In addition to the cost savings typically associated with EOQ authority, the Navy has identified an opportunity to implement EOQ procurements to achieve OR schedule efficiencies and commonality contract actions with VCS [Virginia-class submarine] Block V [boats] and CVN [nuclear-powered aircraft carriers]....

Advance Construction is the authority to begin [shipyard] construction [work] in fiscal years of AP [advance procurement] budget requests prior to the full funding/authorization year of a hull. Early manufacturing activities help retire construction risk for first-of-a-kind efforts, ease transition from design to production, and provide efficiencies in shipyard construction workload. Advance Construction would allow the shipbuilders to begin critical path construction activities earlier, thus reducing risk to the OR delivery schedule....

The FY2016 NDAA allows the Navy and shipbuilders to enter into incrementally funded procurements for long lead components that employ both AP and Full Funding (FF) SCN increments. This funding approach will provide significant schedule improvements and cost savings by maximizing the utilization of limited funding....

Maximum economic advantage can be obtained through Continuous Production. Procuring components and systems necessary for Continuous Production lines [as opposed to production lines that experience periods during which they are without work] would provide opportunities for savings through manufacturing efficiencies, increased [production-line] learning and the retention of critical production skills. In addition to lowering costs, Continuous Production would reduce schedule risk for both the U.S. and UK SSBN construction programs and minimize year-to-year funding spikes. To execute Continuous Production, the Navy requires authority to enter into contracts to procure contractor furnished and government furnished components and systems for OR SSBNs.

OR Missile Tube and Missile Tube Module component procurement through Continuous Production lines have been identified as the most efficient and affordable procurement strategy.... Missile Tube Continuous Production could achieve an average reduction of 25 percent in Missile Tube procurement costs across the [Columbia] Class. These savings are compared to [the] single shipset procurement costs [that are] included in the PB17 PoR [the program of record reflected in the President’s (proposed) Budget for FY2017]....

The Navy estimates that procuring Missile Tube Modules in Continuous Production lines would result in a cumulative one year schedule reduction in Missile Tube Module manufacturing for the OR Class. This schedule reduction, on a potential critical path assembly, would reduce ship delivery risk and increase schedule margin for follow ship deliveries. In addition to improving schedule, Missile Tube Module Continuous Production (including Strategic Weapon System (SWS) Government Furnished Equipment (GFE)) would produce savings as high as 20 percent compared to single shipset procurement costs included in the PB17 PoR. Executing Continuous Production of Missile Tubes or Missile Tube Modules requires re-phasing of funding from outside the PB17 Future Year’s
Defense Program (FYDP) [to years that are within the FYDP] but results in significant overall program reductions. The Navy is evaluating additional Continuous Production opportunities for nuclear and nonnuclear components with common vendors required for VIRGINIA Class submarines and FORD Class aircraft carriers. Some examples include spherical air flasks, hull valves, pressure hull hemi heads, bow domes, castings, and torpedo tubes. The prerequisite to Continuous Production in each of these cases would be an affirmation of design stability consistent with completion of first article testing, or its equivalent....

The Navy’s position on the cost benefits of these authorities is not fully developed. However, the Congressional Budget Office stated in its Analysis of the Navy’s FY2016 Shipbuilding Plan, “... the Navy could potentially save several hundred million dollars per submarine by purchasing components and materials for several submarines at the same time.”... The Navy’s initial cost analysis aligns with CBO’s projections, and the cost reductions from employing these acquisition authorities will be further evaluated to support the Navy’s updated OR Milestone B cost estimate in August 2016....

The Under Secretary of Defense for Acquisition, Technology and Logistics (USD AT&L) approved the OR Program Acquisition Strategy on January 4, 2016. This strategy emphasizes using alternative acquisition tools and cross-platform contracting to reduce schedule risk and lower costs in support of the Navy’s shipbuilding programs....

To reduce costs and help alleviate fiscal pressures, the Navy will work with Congress to implement granted authorities and explore the additional initiatives identified in this report.... The cost reductions from employing the granted and proposed acquisition authorities will be further evaluated to support the Navy’s updated OR Milestone B cost estimate in August 2016.... These authorities are needed with the National Sea-Based Deterrence Fund, RDTEN [research, development, test, and evaluation, Navy], and SCN appropriations accounts. Together, these acquisition tools will allow the Navy, and the shipbuilders, to implement the procurement strategy which will reduce total OR acquisition costs and shorten construction schedules for a program with no margin for delay.103

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